

Factory Automation & Machinery

FieldLink® Bus cables & Industrial Ethernet cables Green PROFINET SPE - Single Pair Ethernet Ethernet-APL Industrial Ethernet/PROFINET 10 **PROFIBUS** 24 34 DeviceNet™ CAN 38 42 CC-Link® KNX (EIB) 44 AS-Interface 46

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in all their diversity	



FieldLink[®]

Bus cables & Industrial Ethernet cables

The FieldLink product family is designed to provide optimal solutions for all commonly used bus systems, making it a versatile choice for a wide range of industrial applications. Whether your needs involve AS-Interface, PROFIBUS, or PROFINET/Industrial Ethernet, FieldLink offers reliable and efficient connectivity to ensure seamless communication within your automation infrastructure.

As active members of various industry associations and user organizations, we are consistently engaged in shaping the future of automation technology. By participating in these associations, we stay at the forefront of emerging trends and technological developments, enabling us to offer solutions that are not only compliant with current industry standards but also aligned with future requirements.

In modern automation, the trend is moving towards increasingly complex bus systems that must handle all data transmission, from the supervisory level to the actuator/sensor level on machines, using more advanced cabling solutions.

At the same time, these new systems must meet or surpass the reliability and security of traditional industrial cabling.

Fields of application

Supervisory level

- IT communication WAN
- Task > visualisation, archival, e.g. control post, interference indicating station

Production and process control level

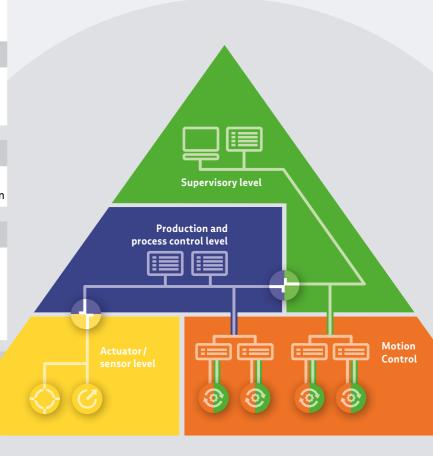
- Data communication LAN
- Task > system control, e.g. reception, administration

Actuator / sensor level

- Field communication (process signals)
- Task (operation level): processing,
 e.g. regulation/control of realtime functions
- Task (drive control): input and output,
 e.g. measure, regulate, move, switch

Motion control

- Field communication and power supply
- Task > drive control with input and output and additional power supply



2/BizLink

4/BizLink







Green PROFINET

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L45467-J17-B395	L45467-J17-B518	Order no.
2YY(ST)CY 2X2X0.75/1.5 LI VZN GN	2YH(ST)C11Y 2X2X0.75/1.5-100 LI VZN GN	Type designation
Jacket material acc. to DIN EN 50290-2-22 (VDE 0819) Oil resistant acc. to IEC 60811-2-1 (4 hours / 70 °C) Flame retardant acc. to UL 2556 Flame retardant acc. to IEC 60332-1-2 RoHS compliant	Jacket material acc. F45052-F5100 (similar to DIN VDE 0282) Oil resistant acc. to DIN EN 60811-404 (7x24h/90 °C) Flame retardant acc. to IEC 60332-1-2 Flame retardant acc. to UL 2556 Smoke-density acc. to IEC 61034 Sunlight resistant acc. to UL 2556 Halogen free ROHS compliant	Characteristics
PVC green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	PUR green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	Jacket
Alulaminate foil overlapped applied longitudinally Shield braiding of tinned copper wires	Alulaminate foil overlapped Shield braiding of tinned copper wires	Shield
Filler as central element 4 wires WH-YE-BU-OG Plastic tape overlapped Inner jacket: PVC	Filler as central element 4 wires WH-YE-BU-OG Plastic tape overlapped Inner jacket: FRNC	Core
Stranded tinned copper wire (22 AWG) Ø 0.75 mm (0.030 in) Insulation of PE Ø 1.5 mm (0.059 in)	Stranded tinned copper wire (22 AWG) Ø 0.75 mm (0.030 in) Insulation of PE Ø 1.5 mm (0.059 in)	Conductor
acc. to PROFINET type B	acc. to PROFINET type C	
Green PROFINET cable for flexible installation	Green PROFINET cable for trailing applications	Application

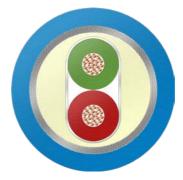








Single Pair Ethernet cable	Single Pair Ethernet cable	Single Pair Ethernet cable	
SPE cable cable for flexible installations 1x2x22AWG	SPE PROFINET cable type B 1x2x22AWG	SPE hybrid cable for flexible installation 1x2x24AWG + 2x18AWG	Application
Stranded bare copper wire Ø 0.76 mm (0.030 in) Insulation of foamed PE with skin Ø 1.8 mm (0.071 in)	Stranded bare copper wire (22 AWG) Ø 0.76 mm (0.030 in) Insulation of foamed PE with skin Ø 1.6 mm (0.063 in)	Stranded bare copper wire (18 AWG) Ø 1.2 mm (0.047 in) Insulation of PP Ø 1.6 mm (0.063 in)	Conductor
2 wires twisted to a pair + fillers Alulaminate foil overlapped, applied longitudinally	2 wires white/blue twisted to a pair with fillers in gaps Plastic tape overlapped Alulaminate foil overlapped, applied longitudinally	1 pair 02YSC 2X0.6/1.43-100 LI PIMF white/blue 2 wires LI9Y 0.86/1.6 red, black + fillers Plastic tape overlapped Alulaminate foil overlapped	Core
Shield braiding of tinned copper wires Ø 4.2 mm (0.165 in)	Shield braiding of tinned copper wires Ø 3.9 mm (0.154 in)	Shield braiding of tinned copper wires	Shield
PUR green Ø 5.8 ±0.3 mm (0.228 ±0.012 in)	PUR green Ø 5.8 ±0.3 mm (0.228 ±0.012 in)	PUR green Ø 6.9 ±0.3 mm (0.272 ±0.012 in)	Jacket
Flame retardant acc. to IEC 60332-1-2 Oil resistant acc. to DIN EN 60811-404 (7x24 h/90 °C) UL-Style 20233 (80 °C/300V) Halogen free UV-resistant RoHS compliant	Jacket material acc. to F45052-F5100 Flame retardant acc. to IEC 60332-1-2 Oil resistant acc. to DIN EN 60811-404 (7x24 h/90 °C) Flame retardant acc. to UL 1581 UL-Style 20233 (80 °C/300 V) ROHS compliant Halogen free UV-resistant	Flame retardant acc. to UL 2556 Sec. 9.3 (FT1), CSA C22.2 No.2556 and Sec. 9.4 (old UL 1581, Sec. 1080) VW-1 UL-Style 20233 (80 °C/300 V) RoHS compliant Halogen and Silicone free	Characteristics
02YS(ST)C11Y 1X2X0.76/1.8-100 LI GN	02YS(ST)C11Y 1X2X0.76/1.6-100 LI GN	02YSC 1X2X0.6/1.43-100 LI PIMF LI9Y (ST)C11Y 2X1X0.86 GN	Type designation
L45467-J117-C18	L45467-J117-C68	L45467-J117-W8	Order no.



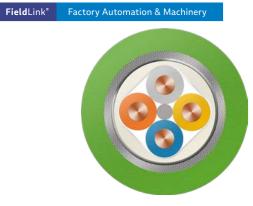


APL

APL

Ethernet-APL cable according to the PROFIBUS PA, Single Pair Ethernet and APL catergory 4 standard, available as trunk and spur version	Ethernet-APL cable according to the PROFIBUS PA, Single Pair Ethernet and APL catergory 4 standard, available as trunk and spur version	Application
Stranded bare copper wire (18 AWG) Ø 1.21 mm (0.048 in) Insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire (18 AWG) Ø 1.21 mm (0.048 in) Insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Conductor
2 wires, RD and GN twisted to a pair Plastic tape overlapped Inner jacket PVC Ø 5.4 mm (0.213 in)	2 wires, RD and GN twisted to a pair Plastic tape overlapped Inner jacket PVC Ø 5.4 mm (0.213 in)	Core
Alulaminate foil overlapped, applied longitudinally Shield braiding of tinned copper wires	Alulaminate foil overlapped, applied longitudinally Shield braiding of tinned copper wires	Shield
PVC blue Ø 8.0 ±0.2 mm (0.315 ±0.008 in)	PVC black Ø 8.0 ±0.2 mm (0.315 ±0.008 in)	Jacket
Oil resistant acc. to DIN EN 50290-2-22 (VDE 0819), UL-Style 2570 (80 °C/600 V) IEC 60079-14 RoHS compliant Sunlight resistant acc. to UL 2556	Oil resistant acc. to DIN EN 50290-2-22 (VDE 0819), UL-Style 2570 (80°C/600V) RoHS compliant Sunlight resistant acc. to UL 2556 Sec. 4.2.8.5 (720 h)	Characteristics
02YSY(ST)CY 1X2X1.2/2.55-100 LI BL	02YSY(ST)CY 1X2X1.2/2.55-100 LI SW	Type designation
L45467-J20-C375	L45467-J20-C385	Order no.









Industrial	Ethernet	Cat 5e	ES
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12/BizLink

Industrial Ethernet Cat 5e ES

Industrial Ethernet Cat 5e ES

2x2x22AWG1 UL listed: CMG and PLTC and ITC UL listed: CMG Conductor Bare copper wire Ø 0.64 mm (0.025 in), insulation of PE 0.15 mm (0.026 in), insulation of PE 0.15 mm (0.059 in) Core Filler as central element, 4 wires twisted to a quad Inner jacket: PVC Shield Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Jacket PVC green Ø 6.5 ± 0.2 mm (0.256 ± 0.008 in) Characteristics Flame retardant acc. to IEC 60332-12 and UL 1685 (CSA FT 4), limited oil resistant, sunlight resistant, sunlight resistant, sunlight resistant, sunlight resistant, sunlight resistant, sunlight resistant, tull-file E1360668 Vol. 1 Sec. 1 Page 1, UL-Style 21694 (600 V) Each of the procedure of the page 1, UL-Style 21694 (600 V) Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE 0.15 mm (0.026 in), insulation of PE 0.15 mm (0.029 in) insulation of PE 0.15 mm (0	Order no.	L45467-J16-B35	L45467-J16-B136	L45467-J16-B56
(easy to strip) with additional rodent protection, 2x2x22AWG1, UL listed: CMG Conductor Bare copper wire Ø 0.64 mm (0.025 in), insulation of PE 0.1.5 mm (0.025 in), insulation of PE 0.1.5 mm (0.059 in) Core Filler as central element, 4 wires twisted to a quad 5 shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Jacket PVC green Ø 6.5 ± 0.2 mm (0.256 ± 0.008 in) Characteristics Flame retardant acc. to IEC 60332-1-2 and UL 1685 (CSA FT 4), limited oil resistant acc., to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 12 Page 1, UL-File E119500 Vol. 1 Sec. 10 Page 1 verified Cat Se, UL-File E305668 Vol. 1 Sec. 12 Page 1, UL-File E119500 Sec. 1 Page 1 verified Cat Se, UL-File E305668 Vol. 1 Sec. 1 Page 1 verified Cat Se, UL-File E305668 Vol. 1 Sec. 1 Page 1, UL-File E1050668 Vol. 1 Sec. 1 Page 1, UL-File E1050668 Vol. 1 Sec. 1 Page 1 verified Cat Se, UL-File E305668 Vol. 1 Sec. 3 Page 1, UL-File		2YY(ST)CY 2x2x0.64/1.5-100 GN	2YH(ST)CH 2x2x0.64/1.5-100 GN FRNC KF25	2YY(ST)CYB2Y 2x2x0.64/1.5-100 (2B0.1VZK) BK
(easy to strip), 2x2x22AWG1, UL listed: CMG and PLTC and ITC Conductor Bare copper wire Ø 0.64 mm (0.025 in), insulation of PE 01.5 mm (0.059 in) Core Filler as central element, 4 wires twisted to a quad Inner jacket: PVC Shield Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Armouring: 2 layers of galvanised steel tape, intercalated tapes Jacket PVC green (easy to strip), (leasy to strip) with additional rodent protection, 2x2x22AWG1 (easy to strip), (leasy to strip) with additional rodent protection, 2x2x22AWG1 (easy to strip) with additional rodent protection, 2x2x22AWG1 (leasy to strip) with additional rodent protection, 2x2x22AWG1 (easy to strip) with additional rodent protection, 2x2x22AWG1 (leasy to strip, FRNC) Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE 01.5 mm (0.05 mm (0.05 mm (0.05 mm (0.05 mm)) A wires twisted to a quad	Characteristics	and UL 1685 (CSA FT 4), limited oil resistant, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 12 Page 1, UL-File E116441 Vol. 1 Sec. 6 Page 8, UL-File E352715 Vol. 1 Sec. 1 Page 1 verified Cat 5e, UL-File E306668 Vol. 1 Sec. 3 Page 1,	halogen free acc. to IEC 60754, sunlight resistant, UL-File E119100 Vol. 1 Sec. 11 Page 1,	sunlight resistant, crush resistant, for direct burial,
(easy to strip), 2x2x22AWG1, UL listed: CMG and PLTC and ITC Conductor Bare copper wire Ø 0.64 mm (0.025 in), insulation of PE 0 1.5 mm (0.059 in) Core Filler as central element, 4 wires twisted to a quad Inner jacket: PVC Shield Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) (easy to strip), FRNC), 2x2x22AWG1 Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE 0 1.5 mm (0.026 in), insulation of PE 0 1.5 mm (0.059 in) Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE 0 1.5 mm (0.059 in) Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE 0 1.5 mm (0.059 in) Filler as central element, 4 wires twisted to a quad Inner jacket: PVC Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Armouring: 2 layers of galvanised steel tape,	Jacket	-	•	
(easy to strip), 2x2x22AWG1, 2x2x22AWG1, UL listed: CMG and PLTC and ITC Conductor Bare copper wire Ø 0.64 mm (0.025 in), insulation of PE 01.5 mm (0.059 in) Core Filler as central element, 4 wires twisted to a quad (easy to strip), (easy to strip) with additional rodent protection, 2x2x22AWG1 2x2x22AWG1 Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE 01.5 mm (0.026 in), insulation of PE 01.5 mm (0.059 in) Filler as central element, 4 wires twisted to a quad Filler as central element, 4 wires twisted to a quad	Shield	shield braiding of tinned copper wires	shield braiding of tinned copper wires	shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Armouring: 2 layers of galvanised steel tape,
(easy to strip), (easy to strip, FRNC), (easy to strip) with additional rodent protection, 2x2x22AWG1, UL listed: CMG and PLTC and ITC Conductor Bare copper wire Ø 0.64 mm (0.025 in), Bare copper wire Ø 0.65 mm (0.026 in), Bare copper wire Ø 0.65 mm (0.026 in),	Core	4 wires twisted to a quad	4 wires twisted to a quad	4 wires twisted to a quad
(easy to strip), (easy to strip, FRNC), (easy to strip) with additional rodent protection, 2x2x22AWG1, 2x2x22AWG1, 2x2x22AWG1	Conductor		• •	
	Application	(easy to strip), 2x2x22AWG1,	(easy to strip, FRNC), 2x2x22AWG1,	(easy to strip) with additional rodent protection,







Industrial Ethernet Cat 5e ES

Industrial Ethernet Cat 5e

Industrial Ethernet Cat 5e ES

L45467-J17-B15	L45467-J17-K18	L45467-J17-B115	Order no.
2YY(ST)CY 2x2x0.75/1.5-100 LI GN VZN	9Y(ST)C11Y 1X4X0.75/1.6-100 LI VZN GN	2YY(ST)CY 2x2x0.75/1.5-100 LI VZN	Type designation
Flame retardant acc. to IEC 60332-1-2 and UL 1685 (CSA FT 4), oil resistant acc. to IEC 60811-2-1 (4 hrs, 70 °C, 158 °F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 12 Page 1, UL-File E116441 Vol. 1 Sec. 6 Page 8, UL-Style 21694 (600 V)	Flame retardant acc. to IEC 60332-1-2, UL-Style 21329 Trailing cable suitable for the following requirements > 5 million bending cycles Torsional strength 5 million cycles at 180° on 1 meter #Reversed bending strength (tic-toc test) 1 million bending cycles	Flame retardant acc. to UL 1685 (CSA FT 4), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 12 Page 1, UL-File E116441 Vol. 1 Sec. 6 Page 8, UL-Style 21695 (600 V)	Characteristics
PVC green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	TPU green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	PVC black Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	Jacket
Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield
Inner jacket: PVC		Inner jacket: PVC	
Filler as central element, 4 wires twisted to a quad	Filler as central element, 4 wires twisted to a quad	Filler as central element, 4 wires twisted to a quad	Core
insulation of PE Ø 1.5 mm (0.059 in)	insulation of PP Ø 1.6 mm (0.063 in)	insulation of PE Ø 1.56 ±0.03 mm (0.061 ±0.001 in)	
Stranded tinned copper wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in),	Stranded tinned copper wire 19 × 0.15 mm (0.006 in), Ø 0.74 mm (0.029 in),	Stranded tinned copper wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in),	Conductor
easy to strip), 2x2x22AWG7, UL listed: CMG and PLTC	2x2x22AWG19, UL recognized: AWM	with special sunlight resistance (easy to strip), 2x2x22AWG7, UL listed: CMG and PLTC	
PROFINET cable for flexible installation	PROFINET Type R cable for robotic applications	PROFINET cable for flexible installation	Application

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ PVC = Polyvinylchloride \quad TPU = Thermoplastic \ PVC = Thermoplastic \ PVC = Polyvinylchloride \ PVC = P$







	Industrial Ethernet Cat 5e	Industrial Ethernet Cat 5e ES	Industrial Ethernet Cat 5e
Application	PROFINET hybrid cable for flexible installation, (FRNC) 2x2x22AWG 7 + 4x1.5 mm² (0.059 square in), UL recognised: AWM	PROFINET trailing cable (easy to strip, FRNC), 2x2x22AWG7, UL listed: CMX	PROFINET flexible cable for torsional stress applications (FRNC), 2x2x22AWG19, UL recognised: AWM
Conductor	Wire LIH 1.5/2.4 Stranded bare copper wire 84x0.15 mm (0.006 in), Ø 1.55 mm (0.061 in), insulation of FRNC Ø 2.4 mm (0.094 in) Wire 02YS 1x0.75/1.5 LI Stranded bare copper wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in), insulation of foamed PE with skin Ø 1.5 mm (0.059 in)	Stranded tinned wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.5 mm (0.059 in)	Stranded tinned copper wire 19x0.15 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of foamed PE with skin Ø 1.5 mm (0.059 in)
Core	2 wires twisted to a pair, filler as central element, 2 screened pairs, 4 wires	Filler as central element, 4 wires twisted to a quad, inner jacket: FRNC	Filler as central element, 4 wires twisted to a quad
Shield	Datawire: Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)
Jacket	FRNC green Ø 10.3 ±0.3 mm (0.406 ±0.012 in)	TPU green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	TPU green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL Style 21282	Flame retardant acc. to IEC 60332-1-2 and UL 2556 Sec. 9.4 (VW 1), halogen free acc. to IEC 60754, oil resistant acc. to DIN EN 60811-404 (7x24hrs/90°C, 194°F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 13 Page 1, UL-File E352715 Vol. 1 Sec. 1 Page 3 verified Cat 5e	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, UL-Style 21161
Type designation	02YS 2x2x0.75/1.5-100 LI(STC) FRNC LIH-Z H 4x1x1.5 GN	2YH(ST)C11Y 2x2x0.75/1.5-100 LI GN VZN FRNC	02YSC11Y 1x4x0.75/1.5-100 LI VZN FRNC GN
Order no.	L45467-J116-C6	L45467-J17-B18	L45467-J17-B78







Industrial Ethernet Cat 5e	Industrial Ethernet Cat 5e ES	Industrial Ethernet Cat 5e ES	
PROFINET cable for flexible installation with insulation preservation in case of fire (FE90, FRNC), 2x2x22AWG7, UL recognised: AWM	PROFINET flexible cable for marine applications (easy to strip, FRNC), 2x2x22 AWG7, UL listed: CMG and PLTC	PROFINET cable for flexible installation in offshore applications with higher oil resistance acc. to NEK 606 (easy to strip, FRNC), 2x2x22AWG7	Application
Stranded tinned copper wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.56 mm (0.061 in), fire resistant tape	Stranded tinned copper wire 7x0.25 (0.010 in), Ø 0.75 mm (0.030 in), insulation of PP Ø 1.5 mm	Stranded tinned copper wire 7x0.25 (0.010 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.5 mm	Conductor
4 wires twisted to a quad	Filler as central element, 4 wires twisted to a quad, plastic tape, overlapped Inner jacket: FRNC	Filler as central element, 4 wires twisted to a quad, plastic tape, overlapped Inner jacket: FRNC	Core
Alulaminate foil overlapped, shield braiding of tinned copper wires, fire resistant tape	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires, coverage about 85%	Shield
FRNC black Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	FRNC green Ø 6.5 ±0.4 mm (0.256 ±0.016 in)	FRNC green Ø 6.5 ±0.2 mm (0.256 ±0.008 in)	Jacket
Flame retardant acc. to IEC 60331-23 (90 min.), halogen free acc. to IEC 60754, UL-Style 21281 (300 V)	Flame retardant acc. to IEC 60332-3-22 Cat A/F, halogen free, sunlight-resistant, limited oil resistant, UL-File E119100, Vol. 1, Sec. 11, Page 1, UL-File E352715 Vol. 1 Sec. 1 Page 1 verified Cat 5e, UL-File E116441, Vol. 1, Sec. 6, Page 4 Maritime and offshore approvals: Germanischer Lloyd, Lloyds Register of Shipping, ABS Europe, Bureau Veritas, Det Norske Veritas	Flame retardant acc. to IEC 60332-3-24, halogen free acc. to IEC 60754, mud resistant acc. to NEK 606, sunlight resistant	Characteristics
2Y(FE)(ST)C(FE)H 2x2x0.75/1.9-100 LI	L-9YH(ST)CH 2x2x0.34/1.5-100 GN VZN FRNC	2YH(ST)CH 2x2x0.75/1.5-100 LI VZN GN	Type designation
L45467-J17-B46	L45467-J16-B26	L45467-J16-B216	Order no.

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$





Industrial Ethernet similar Cat 5 (FRNC)

Industrial Ethernet similar Cat 5 (FRNC)

Industrial Ethernet Cat 5e

Application	Trailing patch cable (FRNC), 2x2x26AWG19	Trailing patch cable (FRNC), 4x2x26AWG19, UL recognised: AWM	PROFINET Patch cable for marine applications (FRNC), 4x2x24AWG7
Conductor	Stranded bare copper wire 19x0.1 mm (0.004 in), Ø 0.5 mm (0.020 in), insulation of PP Ø 1.0 mm (0.039 in)	Stranded bare copper wire 19x0.1 mm (0.004 in), Ø 0.5 mm (0.020 in), insulation of PP Ø 1.0 mm (0.039 in)	Stranded bare copper wire 7x0.2 mm (0.008 in), Ø 0.6 mm (0.024 in), insulation of PP Ø 1.2 mm (0.047 in) 2 wires twisted to a pair
Core	Strain member out of kevlar, 4 wires twisted to a quad	2 wires twisted to a pair, 4 pairs twisted	4 pairs twisted, plastic tape overlapped
Shield	Shield braiding of tinned copper wires Ø 0.1 mm (0.004 in), plastic tape conductive	Shield braiding of tinned copper wires Ø 0.1 mm (0.004 in), plastic tape conductive	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)
Jacket	TPU green Ø 4.8 –0.3 mm (0.189 –0.012 in)	TPU green Ø 6.8 –0.3 mm (0.268 –0.012 in)	FRNC green Ø 7.8 ±0.3 mm (0.307 ±0.012 in)
Characteristics	Halogen free acc. to IEC 60754, oil resistant acc. to IEC 60811-2-1, sunlight resistant	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, oil resistant acc. to UL 758 Sec. 15 (60°C, 140°F), sunlight resistant, UL-Style 20963	Flame retardant acc. to IEC 60332-3-22 Cat A, halogen free acc. to IEC 60754-2, smoke density acc. to IEC 61034, sunlight-resistant Maritime and offshore approvals: Germanischer Lloyd
Type designation	LI9YC(ST)11Y 4x1x0.15 GN	LI9YC(ST)11Y 4x2x0.15 GN	9Y(ST)CH 4x2x0.6/1.2-100 LI GN FRNC
Order no.	L45581-B41-K8	L45581-B42-K8	L45467-J816-B6







Industrial Ethernet similar Cat 5 (FRNC)

Industrial Ethernet Cat 6 ES

Industrial Ethernet Cat 6 ES

L45581-B42-K68	L45467-J15-B15	L45467-J415-C5	Order no.
LI9Y(ST)D11Y 4x2x0.15 GN	2YH(ST)CY 4x2x0.5/1.0-100 GN	02YSH(ST)CY 4x2x0.6/1.1-100 LI GN	Type designation
Halogen free acc. to IEC 60754, oil resistant, UL-Style 20963	Flame retardant acc. to UL 1685 (CSA FT 4), sunlight-resistant acc. to UL 2556 Sec. 4.2.8.5, limited oil resistant acc. to DIN EN 50290-2-22, UL-File E119100 Vol. 1 Sec. 33 Page 1	Flame retardant acc. to UL 1685 (CSA FT 4) and IEC 60332-3-24 (Cat C), sunlight resistant, limited oil resistant, UL-File E119100 Vol. 1 Sec. 33 Page 1	Characteristics
TPU green Ø 7.5 ±0.2 mm (0.295 ±0.008 in)	PVC green Ø 8.0 ±0.2 mm (0.315 ±0.008 in)	PVC green Ø 8.0 ±0.2 mm (0.315 ±0.008 in)	Jacket
Alulaminate foil overlapped, wire covering	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Shield
2 wires twisted to a pair, 4 pairs stranded	4 pairs in separating element, plastic tape overlapped Inner jacket: FRNC	4 pairs in separating element, plastic tape overlapped Inner jacket: FRNC	Core
Stranded bare copper wire 19x0.1 mm (0.004 in), Ø 0.5 mm (0.020 in), insulation of PP Ø 0.95 mm (0.037 in)	Bare copper wire Ø 0.51 mm (0.020 in), insulation of PE Ø 1.0 mm (0.039 in), 2 wires twisted to a pair	Stranded bare copper wires 7x0.2 mm (0.008 in) Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.1 mm (0.043 in) 2 strands twisted to a pair	Conductor
Flexible patch cable for trailing and torsional stress applications (FRNC), 4x2x26AWG19, UL recognised: AWM	Cable for fixed installation (easy to strip), 4x2x24AWG1, UL listed: CMG	PROFINET trailing cable for flexible installation (easy to strip), 4x2x24AWG7, UL listed: CMG	Application







	Industrial Ethernet Cat 6 ES	Industrial Ethernet Cat 6a	Industrial Ethernet Cat 6a ES
Application	Trailing patch cable (easy to strip, FRNC), 4x2x26AWG19, UL listed: CMX	PROFINET cable for flexible installation, 4x2x23AWG7, UL recognised: AWM	Trailing patch cable (easy to strip, FRNC), 4x2x25AWG19, UL recognised: AW
Conductor	Stranded tinned copper wire Ø 0.55 mm (0.022 in), insulation of PP Ø 0.98 mm (0.039 in) 2 wires twisted to a pair	Stranded tinned copper wire Ø 0.72 mm (0.028 in), insulation of foamed PE with skin Ø 1.58 mm (0.062 in)	Stranded tinned copper wire Ø 0.55 mm (0.022 in), insulation of PP Ø 0.98 mm (0.039 in) 2 wires twisted to a pair
Core	4 pairs twisted, filler as central element Inner jacket: FRNC	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	4 pairs in separating element, plastic tape overlapped Inner jacket: FRNC
Shield	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Shield braiding of tinned copper wires, coverage 85%	Alulaminate foil overlapped, shield braiding of tinned copper wires, plastic tape overlapped
Jacket	TPU green Ø 7.8 ±0.2 mm (0.307 ±0.008 in)	PVC green Ø 8.7 ±0.2 mm (0.343 ±0.008 in)	TPU green Ø 8.8 ±0.2 mm (0.346 ±0.008 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2, UL 2556 Sec 9.4 (VW1) and UL 1581, Sec. 1060 (CSA FT-1), halogen free acc. to IEC 60754-1, oil resistant acc. to CSA-C22.2 (4x24 hrs/100°C, 212°F), UL-File E119100 Vol. 1 Sec. 17 Page 1a	Flame retardant acc. to IEC 60332-1-2, sunlight resistant, limited oil resistant, UL-Style 2461	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754-1, oil resistant acc. to DIN EN 60811-404 (7x24hrs/90°C, 194°F), UL-Style 21198
Type designation	9YH(ST)C11Y 4x2x0.55/0.98-100 LI GN	02YSCY 4x2x0.72/1.58-100 LI VZN PIMF GN	9YH(ST)C11Y 4x2x0.55/0.98-100 LI GN
Order no.	L45467-J415-C48	L45467-J416-C5	L45467-J415-K28







Industrial Ethernet Cat 6a ES	Industrial Ethernet Cat 6a ES	Industrial Ethernet Cat 7	
PROFINET patch cable for trailing and torsional stress applications (easy to strip, FRNC), 4x2x24AWG7, UL recognised: AWM	PROFINET cable for flexible installation in offshore applications with higher oil res. acc. to NEK 606 (easy to strip, FRNC), 4x2x24AWG7	Standard cable for permanent installation in harsh environments (FRNC), 4x2x23AWG1, UL recognised: AWM	Application
Stranded bare copper wire Ø 0.6 mm (0.024 in), insulation of PE Ø 1.05 mm (0.041 in), 2 wires twisted to a pair	Stranded bare copper wires 7x0.2 mm (0.010 in), insulation of Polyethylene (PE) Ø 1.05 mm (0.041 in), 2 strands twisted to a pair	Bare copper wire Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.4 mm (0.055 in)	Conductor
4 pairs in separating element, plastic tape overlapped Inner jacket: FRNC	4 pairs in separating element, plastic tape, overlapped Inner jacket: FRNC	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	Core
Alulaminate foil overlapped, shield braiding of tinned copper wires, plastic tape overlapped	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Shield
TPU green Ø 8.9 ±0.2 mm (0.350 ±0.008 in)	FRNC green Ø 8.0 ±0.2 mm (0.315 ±0.008 in)	TPU green Ø 8.2 ±0.2 mm (0.323 ±0.008 in)	Jacket
Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754-1, oil resistant acc. to DIN EN 60811-404 (7x24hrs/90°C, 194°F), UL-Style 21198	Flame retardant acc. to IEC 60332-3-24 (Cat C), halogen free acc. to IEC 60754, mud resistant acc. to NEK 606, sunlight resistant	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754-1, oil resistant acc. to IEC 60811-2-1 (4hrs/70°C, 158°F), UL-Style 20963	Characteristics
2YH(ST)C11Y 4x2x0.6/1.05-100 LI GN	2YH(ST)CH 4x2x0.6/1.05-100 LI GN	02YSC11Y 4x2x0.6/1.4-100 FRNC GN PIMF	Type designation
L45467-J416-B28	L45467-J416-B16	L45467-J816-C38	Order no.

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic Polyurethane \quad FRNC = Thermoplastic copolymer$

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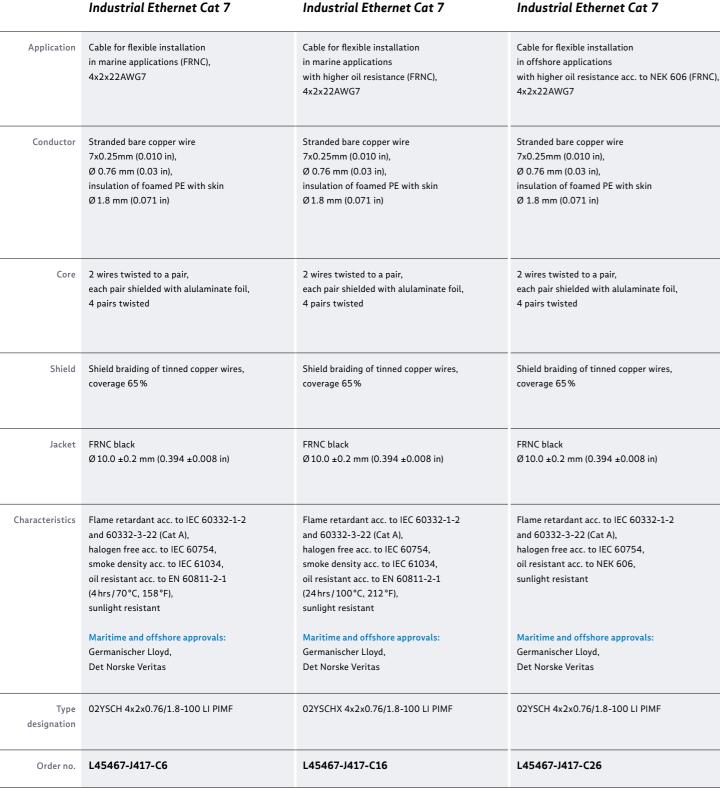






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Industrial	Ethernet	Cat 7

Industrial Ethernet Cat7

Industrial Ethernet Cat 7

L45467-J416-C476	L45467-J416-C96	L45467-J416-C106	Order no.
02YSCH 4x2x0.6/1.43-100 LI PIMF	02YSCHX 4x2x0.6/1.43-100 LI PIMF	02YSCH 4x2x0.6/1.43-100 LI PIMF	Type designation
Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	
Flame retardant acc. to IEC 60332-1-2 and 60332-3-22 (Cat A), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (4 hrs / 70 °C, 158 °F), sunlight resistant	Flame retardant acc. to IEC 60332-1-2 and 60332-3-24 (Cat C), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (24 hrs / 100 °C, 212 °F), sunlight resistant	Flame retardant acc. to IEC 60332-1-2 and 60332-3-24 (Cat C), halogen free acc. to IEC 60754, oil resistant acc. to NEK 606, sunlight resistant	Characteristics
FRNC black Ø 8.7 ±0.2 mm (0.343 ±0.008 in)	FRNC black Ø 8.7 ±0.2 mm (0.343 ±0.008 in)	FRNC black Ø 8.7 ±0.2 mm (0.343 ±0.008 in)	Jacket
Shield braiding of tinned copper wires, coverage 55%	Shield braiding of tinned copper wires, coverage 55%	Shield braiding of tinned copper wires, coverage 55 %	Shield
2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	2 wires twisted to a pair,each pair shielded with alulaminate foil,4 pairs twisted	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	Core
Bare copper wire, Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.43 mm (0.056 in)	Bare copper wire, Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.43 mm (0.056 in)	Bare copper wire, Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.43 mm (0.056 in)	Conductor
Cable for permanent installation n marine applications (FRNC), 4x2x23AWG1	Cable for permanent installation in marine applications with higher oil resistance (FRNC), 4x2x23AWG1	Cable for permanent installation in offshore applications with higher oil resistance acc. to NEK 606 (FRNC), 4x2x23AWG1	Application

PE = Polyethylene PP = Polypropylene PVC = Polypropylene P

PE = Polyethylene PP = Polypropylene PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane FRNC = Thermoplastic copolymer

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	Industrial Ethernet Cat 7	Industrial Ethernet Cat 7	Industrial Ethernet Cat 7
Application	Patch cable for flexible installation in marine applications (FRNC), 4x2x24AWG7	Patch cable for flexible installation in marine applications with higher oil resistance (FRNC), 4x2x24AWG7	Patch cable for flexible installation in offshore applications with higher oil resistance acc. to NEK 606 (FRNC), 4x2x24AWG7
Conductor	Stranded bare copper wire 7x0.2mm (0.008 in), Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.43 mm (0.056 in)	Stranded bare copper wire 7x0.2mm (0.008 in), Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.43 mm (0.056 in)	Stranded bare copper wire 7x0.2mm (0.008 in), Ø 0.6 mm (0.024 in), insulation of foamed PE with skin Ø 1.43 mm (0.056 in)
Core	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted
Shield	Shield braiding of tinned copper wires, coverage 60%	Shield braiding of tinned copper wires, coverage 60%	Shield braiding of tinned copper wires, coverage 60%
Jacket	FRNC black Ø 8.7 ±0.2 mm (0.343 ±0.008 in)	FRNC black Ø 8.7 ±0.2 mm (0.343 ±0.008 in)	FRNC black Ø 8.7 ±0.2 mm (0.343 ±0.008 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2 and 60332-3-22 (Cat A), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (4hrs/70°C, 158°F), sunlight resistant	Flame retardant acc. to IEC 60332-1-2 and 60332-3-24 (Cat C), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (24hrs/100°C, 212°F), sunlight resistant	Flame retardant acc. to IEC 60332-1-2 and 60332-3-24 (Cat C), halogen free acc. to IEC 60754, oil resistant acc. to NEK 606, sunlight resistant
	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas
Type designation	02YSCH 4x2x0.6/1.4-100 LI PIMF	02YSCHX 4x2x0.6/1.4-100 LI PIMF	02YSCH 4x2x0.6/1.4-100 LI PIMF
Order no.	L45467-J416-C16	L45467-J416-C26	L45467-J416-C36







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Industrial Ethernet Cat7

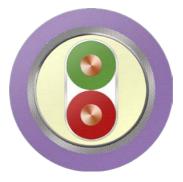
Industrial Ethernet Cat 7

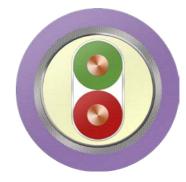
L45467-J415-C246	L45467-J415-C256	L45467-J415-C266	Order no.
02YSCH 4x2x0.5/1.0-100 LI PIMF	02YSCHX 4x2x0.5/1.0-100 LI PIMF	02YSCH 4x2x0.5/1.0-100 LI PIMF	Type designation
Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	
Flame retardant acc. to IEC 60332-1-2 and 60332-3-22 (Cat A), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (4 hrs / 70 °C, 158 °F), sunlight resistant	Flame retardant acc. to IEC 60332-1-2 and 60332-3-22 (Cat A), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (24 hrs / 100 °C, 212 °F), sunlight resistant	Flame retardant acc. to IEC 60332-1-2 and 60332-3-24 (Cat C), halogen free acc. to IEC 60754, oil resistant acc. to NEK 606, sunlight resistant	Characteristics
FRNC black Ø 7.1 ±0.2 mm (0.280 ±0.008 in)	FRNC black Ø 7.1 ±0.2 mm (0.280 ±0.008 in)	FRNC black Ø 7.1 ±0.2 mm (0.280 ±0.008 in)	Jacket
Shield braiding of tinned copper wires, coverage 65%	Shield braiding of tinned copper wires, coverage 65%	Shield braiding of tinned copper wires, coverage 65%	Shield
2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	2 wires twisted to a pair,each pair shielded with alulaminate foil,4 pairs twisted	Core
Stranded bare copper wire 7x0.16mm (0.008 in), Ø 0.48 mm (0.019 in), insulation of foamed PE with skin Ø 1.0 mm (0.039 in)	Stranded bare copper wire 7x0.16mm (0.008 in), Ø 0.48 mm (0.019 in), insulation of foamed PE with skin Ø 1.0 mm (0.039 in)	Stranded bare copper wire 7x0.16mm (0.008 in), Ø 0.48 mm (0.019 in), insulation of foamed PE with skin Ø 1.0 mm (0.039 in)	Conductor
Patch cable for flexible installation in marine applications (FRNC), 4x2x26AWG7	Patch cable for flexible installation in marine applications with higher oil resistance(FRNC), 4x2x26AWG7	Patch cable for flexible installation in offshore applications with higher oil resistance acc. to NEK 606 (FRNC), 4x2x26AWG7	Application

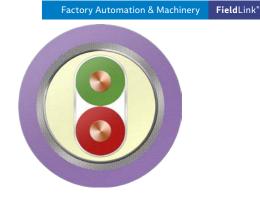
 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$











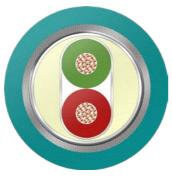
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PROFIBUS DP ES	PROFIBUS DP ES	PROFIBUS DP ES	
Cable for permanent installation (easy to strip), 2x22AWG1, UL listed: CMG and CL3	Cable for permanent installation (easy to strip, FRNC), 2x22AWG1, UL listed: CM	Cable for permanent installation in harsh environments (easy to strip), 2x22AWG1, UL listed: CMX	Application
Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Conductor
2 wires twisted to a pair Inner jacket: PVC	2 wires twisted to a pair Inner jacket: FRNC	2 wires twisted to a pair Inner jacket: PVC	Core
Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.06 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.06 in)	Alulaminate foil overlapped, shield braiding of tinned	Shield
PVC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	FRNC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	TPU violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	Jacket
Flame retardant acc. to IEC 60332-3-24 and UL 1685 (CSA FT 4), cold bending resistant acc. to IEC 60811-1-4, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 16 Page 7, UL-File E116441 Vol. 1 Sec. 6 Page 7, UL-Style 21694 (600 V)	Flame retardant acc. to IEC 60332-3-24 and UL 1685 Sec. 1160 (Vertical Tray), halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, limited oil resistant, UL-File E119100 Vol. 1 Sec. 11 Page 1	Flame retardant acc. to IEC 60332-1-2, cold bending resistant acc. to IEC 60811-1-4, sunlight resistant, mineral oil and fat resistant, oil resistant acc. to UL 2556 Sec. 4.2.8.3, UL-File E119100 Vol. 1 Sec. 8 Page 1	Characteristics
02YSY(ST)CY 1x2x0.64/2.55-150 VI KF40 FR	02YSH(ST)CH 1x2x0.64/2.55-150 VI KF25 FRN	02YSY(ST)C11Y 1x2x0.64/2.55-150 VI KF40 FR	Type designation
L45467-G16-C185	L45467-G16-C286	L45467-G16-C118	Order no.

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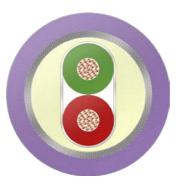


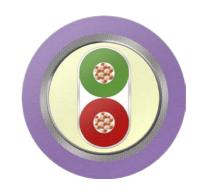
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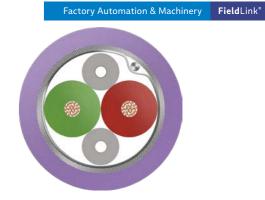


PROFIBUS DP ES

Application	Cable for food industry (easy to strip), 2x22AWG1	Cable for direct burial (easy to strip), 2x22AWG1	Trailing cable (easy to strip), similar to 2x23AWG19, UL listed: CMX
Conductor	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.65 mm (0.026 in), insulation of foamed PE Ø 2.56 mm (0.101 in)
Core	2 wires twisted to a pair Inner jacket: PVC	2 wires twisted to a pair Inner jacket: PVC	2 wires twisted to a pair Inner jacket: PVC
Shield	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)
Jacket	PE black Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	Inner jacket: PVC violet \emptyset 8.0 \pm 0.4 mm (0.315 \pm 0.016 in) Outer jacket: PE black \emptyset 1.8 \pm 0.5 mm (0.425 \pm 0.020 in)	TPU petrol Ø 8.0 ±0.4 mm (0.315 ±0.016 in)
Characteristics	Cold bending resistant acc. to IEC 60811-1-4, sunlight resistant, limited mineral oil and fat resistant	Cold bending resistant acc. to IEC 60811-1-4, sunlight resistant, limited mineral oil and fat resistant	Flame retardant acc. to IEC 60332-1-2, cold bending resistant acc. to IEC 60811-1-4, mineral oil and fat resistant, oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), oil resistant acc. to UL 2556 Sec. 4.2.8.3, UL-File E119100 Vol. 1 Sec. 8 Page 1
Type designation	02YSY(ST)C2Y 1x2x0.64/2.55-150 KF40 BK	02YSY(ST)CY2Y 1x2x0.64/2.55-150 KF40 BK	02YY(ST)C11Y 1x2x0.65/2.56-150 LI KF40 FR petrol
Order no.	L45467-G16-C246	L45467-G16-C236	L45467-G16-C98







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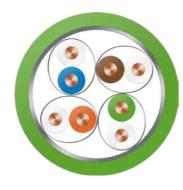
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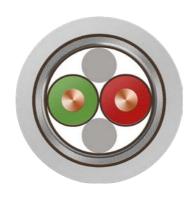
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Cable for flexible installation (easy to strip), similar to 2x23AWG19, UL listed: CMG and CL3	Cable for flexible installation in marine applications (easy to strip, FRNC), 2x22AWG7 [a] SHF 1 [b] SHF 2, with higher oil resistant	Cable for flexible installation in offshore applications with higher oil res. acc. to NEK 606 (easy to strip, FRNC), 2x22AWG7	Application
Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.67 mm (0.026 in), insulation of foamed PE with skin Ø 2.56 mm (0.101 in)	Stranded bare copper wire Ø 0.76 mm (0.030 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire Ø 0.76 mm (0.030 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Conductor
2 wires twisted to a pair Inner jacket: PVC	2 wires twisted to a pair, plastic tape overlapped Inner jacket: FRNC	2 wires twisted to a pair, plastic tape overlapped Inner jacket: FRNC	Core
Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Shield
PVC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	FRNC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	FRNC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	Jacket
Flame retardant acc. to IEC 60332-3-24 and UL 1685 (CSA FT 4), cold bending resistant acc. to DIN VDE 50290-2-22, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 16 Page 7, UL-File E116441 Vol. 1 Sec. 6 Page 7, UL-Style 21694 (600 V)	Flame retardant acc. to IEC 60332-1-2 and 60332-3-22 (Cat A/F), halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to EN 60811-2-1 (SHF1: 4 hrs/70°C, 158°F, SHF2: 24 hrs/100°C, 212°F), sunlight resistant Maritime and offshore approvals: Germanischer Lloyd, Lloyds Register of Shipping, ABS Europe, Bureau Veritas, Det Norske Veritas	Flame retardant acc. to IEC 60332-3-22 (Cat A), halogen free acc. to IEC 60754, mud resistant acc. to NEK 606, sunlight resistant	Characteristics
02YSY(ST)CY 1x2x0.65/2.55-150 LI VI	[a] 02YSH(ST)CH 1x2x0.75/2.55-150 LI VI FRNC [b] 02YSH(ST)CHX 1x2x0.75/2.55-150 LI VI FRNC	02YSH(ST)CH 1x2x0.75/2.55-150 LI VI	Type designation
L45467-G16-C375	[a] L45467-G17-C46 [b] L45467-G17-C56	L45467-G17-C106	Order no.

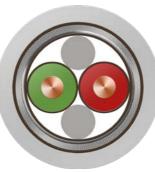
 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$

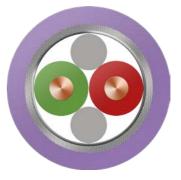






	PROFIBUS DP ES	PROFIBUS DP	PROFIBUS DP
Application	Cable for permanent installation, 2x22AWG1, UL listed: CMG and PLTC	Cable for permanent installation (FRNC), 2x22AWG1	Cable for permanent installation with 90 minutes insulation integrity under fire conditions (FE90, FRNC), 2x22AWG1
Conductor	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in), flame protection foil overlapped Ø 2.75 mm (0.108 in)
Core	2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gap	2 wires twisted to a pair with fillers in gaps
Shield	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in), flame protection foil overlapped
Jacket	PVC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	FRNC violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	FRNC grey Ø 8.8 ±0.4 mm (0.346 ±0.016 in)
Characteristics	Flame retardant acc. to IEC 60332-3-24 and UL 1685 (CSA FT 4), cold bending resistant acc. to IEC 60811-1-4, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, limited oil and fat resistant, UL-File E119100 Vol. 1 Sec. 16 Page 7, UL-File E116441 Vol. 1 Sec. 6 Page 7, UL-Style 21694 (600 V)	Flame retardant acc. to IEC 60332-3-24, halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5	Insulation effect under fire conditions acc. to IEC 60331-21, halogen free
Type designation	02YS(ST)CY 1x2x0.64/2.55-150 VI KF40 FR	02Y(ST)CH 1x2x0.64/2.55-150 VI FRNC KF25	02YS(ST)CH 1x2x0.64/2.55-150 GR FRNC FE 90
Order no.	L45467-G16-C145	L45467-G16-C206	L45467-G16-C266







PROFIBUS DP	PROFIBUS DP	PROFIBUS DP	
Cable for permanent installation with 180 minutes insulation integrity under fire conditions (FE180, FRNC), 2x22AWG1	High temperature cable for permanent installation, 2x22AWG1	Cable for permanent installation with rodent protection, 2x22AWG1	Application
Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in), flame protection foil overlapped Ø 2.75 mm (0.108 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed FEP Ø 2.55 mm (0.100 in)	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Conductor
2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps	Core
Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in), flame protection foil overlapped	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in) Inner jacket: PVC violet, Ø 8.0 ±0.4 mm (0.315 ±0.016 in) Armouring: 2 layers galvanised steel tape, intercalated tapes	Shield
FRNC grey Ø 8.8 ±0.4 mm (0.346 ±0.016 in)	FEP violet Ø 7.2 ±0.25 mm (0.283 ±0.010 in)	PE black Ø 10.8 ±0.5 mm (0.425 ±0.020 in)	Jacket
Insulation effect under fire conditions acc. to IEC 60331-23, halogen free	High temperature range (up to 180°C, 356°F), oil resistant, sunlight resistant	Sunlight resistant, limited mineral oil and fat resistant	Characteristics
02YS(ST)CH 1x2x0.64/2.55-150 GR FRNC FE 180	06Y(ST)C6Y 1x2x0.64/2.55-150 VI	02YS(ST)CYB2Y 1x2x0.64/2.55-150 (2B0.1VZK)	Type designation
L45467-G16-C436	L45467-G16-N17	L45467-G16-C276	Order no.

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$

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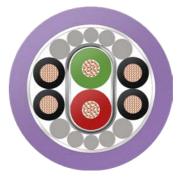






	PROFIBUS DP	PROFIBUS DP	PROFIBUS DP
Application	EMC cable for permanent installation indoor or outdoor with high electromagnetic compatibility and weld splatter resistant, 2x22AWG1	Trailing cable (FRNC), similar to 2x23AWG19, UL listed: CMX	Festoon cable, similar to 2x23AWG19, UL listed: CM and CL3
Conductor	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.65 mm (0.026 in), insulation of foamed PE with skin Ø 2.56 mm (0.101 in)
Core	2 wires twisted to a pair with fillers in gaps, tinned copper drain wire	2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps
Shield	Alulaminate foil overlapped, copper tape longitudinal welded and spiral corrugated	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)
Jacket	PVC violet Ø 11.1 ±0.3 mm (0.437 ±0.012 in)	TPU petrol Ø 8.5 ±0.4 mm (0.335 ±0.016 in)	PVC petrol Ø 8.0 ±0.3 mm (0.315 ±0.012 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2, sunlight resistant	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 8 Page 1	Flame retardant acc. to UL 1685 (Vertical tray), oil resistant acc. to UL 758 Sec. 15 (60°C, 140°f sunlight resistant acc. to UL 1581 Sec. 1200, UL-File E119100 Vol. 1 Sec. 16 Page 6, UL-File E116441 Vol. 1 Sec. 6 Page 6, UL-Style 21694 (600 V)
Type designation	02YS(ST)WKY 1x2x0.64/2.55-150 VI KF40 FR	02YS(ST)C11Y 1x2x0.64/2.55-150 LI FRNC petrol	02YS(ST)CY 1x2x0.65/2.56 -150 LI petrol FR
Order no.	L45467-G16-C355	L45467-G16-C88	L45467-G16-C555

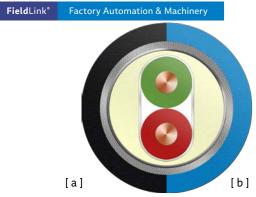


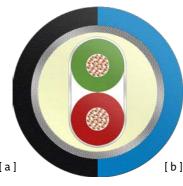


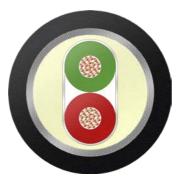


PROFIBUS DP	PROFIBUS DP-Desina	PROFIBUS DP-ET 200X	
Flexible cable for torsional stress applications (FRNC), 2x22AWG19, UL listed: CMX	Hybrid cable for trailing applications (FRNC), 2x23AWG19 + 4x1.5mm² (0.059 square in), UL recognised: AWM	Hybrid cable for trailing application, 2x22AWG19 + 3x0.75mm² (0.030 square in), UL recognised: AWM	Application
Stranded bare copper wire 19x0.16 mm (0.006 in), Ø 0.8 mm (0.031 in), insulation of foamed PE with skin Ø 2.56 mm (0.101 in)	Wire LIH 1.5/2.4 Stranded bare copper wire 84x0.15 mm (0.006 in), Ø 1.55 mm (0.061 in), insulation of FRNC Ø 2.4 mm (0.094 in) Wire 02Y 0.65/2.56 LI Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.65 mm (0.256 in), insulation of foamed PE Ø 2.56 mm (0.101 in) Screened pair 02Y(ST)C 2 wires twisted to a pair, alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Wire LIY 0.75/1.7 Stranded bare copper wire 24x0.2 mm (0.008 in), Ø 1.15 mm (0.045 in), insulation of PVC Ø 1.7 mm (0.067 in) Wire 02Y 0.65/2.56 LI Stranded bare copper wire 19x0.13 mm (0.005 in), Ø 0.65 mm (0.256 in), insulation of foamed PE Ø 2.56 mm (0.101 in) Screened pair 02Y(ST)C 2 wires twisted to a pair, alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Conductor
2 wires twisted to a pair with fillers in gaps	1 screened pair, 4 wires	1 pair twisted, 3 wires	Core
2 layers of plastic tape conductive, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)			Shield
TPU violet Ø 8.0 ±0.4 mm (0.315 ±0.016 in)	TPU violet Ø 11.0 ±0.3 mm (0.433 ±0.012 in)	TPU petrol, Ø 9.5 \pm 0.5 mm (0.374 \pm 0.020 in)	Jacket
Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, sunlight resistant, oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), UL-File E119100 Vol. 1 Sec. 8 Page 1	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, oil resistant acc. to UL 758 Sec. 15 (60°C, 140°F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-Style 21198	Flame retardant acc. to IEC 60332-1-2, oil resistant acc. to IEC 60811-2-1 (4h, 70°C, 158°F), UL-Style 20351	Characteristics
02YS(ST)C11Y 1x2x0.8/2.56-150 LI FR VI	02Y(ST)C 1x2x0.65/2.56-150 LI LIH-Z 11Y 4x1x1.5 VI FRNC	02Y(ST)C 1x2x0.65/2.56-150 LI LIY-J 11Y 3x1x0.75 petrol	Type designation
L45467-G18-C18	L45467-G116-W58	L45467-G116-W38	Order no.

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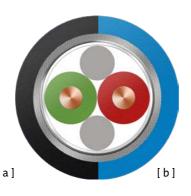






[a]	[b]	[a]	[b]	
PROFIBUS PA ES		PROFIBUS PA ES		PROFIBUS PA ES

Application	Cable for permanent installation [a] (easy to strip), 2x18AWG1, UL listed: CM and CL3 [b] in hazardous Ex-areas (easy to strip), 2x18AWG1, UL listed: CM and CL3	Cable for flexible installation [a] standard (easy to strip) [b] in hazardous Ex-areas (easy to strip) 2x18AWG19, UL recognised: AWM	Cable for flexible installation (easy to strip, FRNC), 2x18AWG7, UL listed: CM
Conductor	Bare copper wire 0 1.05 mm (0.041 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 19x0.26 mm (0.010 in), Ø 1.3 mm (0.049 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 7x0.4 mm (0.016 in), Ø 1.2 mm (0.047 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)
Core	2 wires twisted to a pair Inner jacket: PVC	2 wires twisted to a pair Inner jacket: PVC	2 wires twisted to a pair Inner jacket: FRNC
Shield	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)
Jacket	[a] PVC black Ø 8.0 ±0.4 mm (0.315 ±0.016 in) [b] PVC blue Ø 8.0 ±0.4 mm (0.315 ±0.016 in	[a] PVC black Ø 8,0 ±0,3 mm (0,315 ±0,012 in) [b] PVC blue Ø 8.0 ±0.3 mm (0.315 ±0.012 in)	FRNC black Ø 8.0 ±0.2 mm (0.315 ±0.008 in)
Characteristics	Flame retardant acc. to UL 1685 (Vertical tray), oil resistant acc. to UL 758 Sec. 15 (60°C, 140°F), sunlight resistant acc. to UL 1581 Sec. 1200, UL-File E119100 Vol. 1 Sec.16 Page 6, UL-File E116441 Vol. 1 Sec. 6 Page 6, UL-Style 21694	Flame retardant acc. to IEC 60332-1-2, UL-Style 2905	Flame retardant acc. to IEC 60332-3-24, halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 16 Page 5
Type designation	[a] 02YSY(ST)CY 1x2x1.0/2.55-100 OE FR [b] 02YSY(ST)CY 1x2x1.0/2.55-100 BL OE FR	[a] 02YSYCY 1x2x1.3/2.55-100 LI BK FR KF40 [b] 02YSYCY 1x2x1.3/2.55-100 LI BL FR KF40	02YSH(ST)CH 1x2x1.2/2.55-100 BK LI FRNC
Order no.	[a] L45467-J20-C225 [b] L45467-J20-C275	[a] L45467-J21-C45 [b] L45467-J21-C35	L45467-J20-C6







PROFIBUS PA	PROFIBUS PA	PROFIBUS PA ES

		1.10.1.2021.7.20	
Cable for permanent installation in hazardous Ex-areas 2x18AWG 1, UL listed: CMX	EMC cable for permanent installation indoor or outdoor or in hazardous Ex-areas with high electromagnetic compatibility and weld splatter resistance, 2x18AWG1	Cable for permanent installation with additional rodent protection (easy to strip), 2x18AWG1	Application
Bare copper wire Ø 1.05 mm (0.041 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 1.05 mm (0.041 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Bare copper wire Ø 1.05 mm (0.041 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Conductor
2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair Inner jacket: PVC	Core
Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, copper tape longitudinal welded and spiral corrugated	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)	Shield
[a] PVC black Ø 7.5 + 0.2 - 0.25 mm (0.295 + 0.008 - 0.010 in) [b] PVC blue Ø 7.5 + 0.2 - 0.25 mm (0.295 + 0.008 - 0.010 in)	PVC blue Ø 11.1 ±0.3 mm (0.437 ±0.012 in)	Inner jacket: PVC black Ø 8.0 ±0.4 mm (0.315 ±0.016 in) Armouring: 2 layers of galvanised steel tape, intercalated tapes Outer jacket: PE black Ø 10.8 ±0.5 mm (0.425 ±0.020 in)	Jacket
Flame retardant acc. to IEC 60332-1-2 and UL 2556 Sec. 9.4 (VW-1), oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 8 Page 1	Flame retardant acc. to IEC 60332-1-2, oil resistant acc. to UL 758 Sec. 19 (60°C, 140°F), sunlight resistant	Sunlight resistant, limited mineral oil and fat resistant	Characteristics
[a] 02YS(ST)CY 1x2x1.0/2.55-100 OE FR [b] 02YS(ST)CY 1x2x1.0/2.55-100 BL OE FR	02YS(ST)WKY 1x2x1.0/2.55-100 BL OE FR	02YSY(ST)CYB2Y 1x2x1.0/2.55-100 (2B0.10 VZK) BK	Type designation
[a] L45467-J20-C75 [b] L45467-J20-C85	L45467-J20-C135	L45467-J20-C26	Order no.

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$

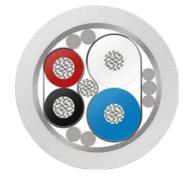






DeviceNet [™]	DeviceNet™	DeviceNet [™]	
[a] Thick cable for permanent installation [b] Economy thick cable for permanent installation 2x18AWG + 2x15AWG UL listed: CMG and PLTC	[a] Thin cable for permanent installation [b] Economy thin cable for permanent installation 2x23AWG + 2x22AWG, UL listed: CMG and CL2	Thick cable for for permanent installation 2x18AWG + 2x15AWG UL listed: CMG and PLTC	Application
Data pair 02YS 1.3/3.8 Stranded tinned copper wire 19x0.25 mm (0.010 in), Ø 1.3 mm (0.051 in), insulation of foamed PE with skin Ø 3.8 mm (0.150 in), 2 wires side by side, alulaminate foil overlapped Power pair LIY Stranded tinned copper wire 19x0.34 mm (0.013 in), Ø 1.7 mm (0.067 in), insulation of PVC Ø 2.7 mm (0.106 in), 2 wires side by side, alulaminate foil overlapped	Data pair 02YS 0.67/1.9 Stranded tinned copper wire 19x0.13 mm (0.005 in), Ø 0.67 mm (0.026 in), insulation of foamed PE with skin Ø 1.9 mm (0.075 in), 2 wires side by side, alulaminate foil overlapped Power pair LIY Stranded tinned copper wire 19x0.16 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of PVC Ø 1.4 mm (0.055 in), 2 wires side by side, alulaminate foil overlapped	Data pair 02YS 1.3/3.8 Stranded tinned copper wire 19x0.25 mm (0.010 in), Ø 1.3 mm (0.051 in), insulation of foamed PE with skin Ø 3.8 mm (0.150 in), 2 wires side by side, alulaminate foil overlapped Power pair LI2Y Stranded tinned copper wire 19x0.34 mm(0.013 in), Ø 1.7 mm (0.067 in), insulation of PE Ø 2.7 mm (0.106 in), 2 wires side by side, alulaminate foil overlapped	Conductor
Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair	Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair	Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair	Core
Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield
PVC grey [a] Ø 12 ±0.3 mm (0.480 ±0.012 in) [b] Ø 10 ±0.5 mm (0.433 ±0.020 in)	PVC grey [a] \emptyset 6.9 \pm 0.3 mm (0.272 \pm 0.012 in) [b] \emptyset 6.4 \pm 0.3 mm (0.252 \pm 0.012 in)	FRNC violet Ø 12.2 ±0.3 mm (0.480 ±0.012 in)	Jacket
Flame retardant acc. to UL 1685 (CSA FT 4), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 17 Page 3, UL-File E116441 Vol. 1 Sec. 7 Page 3 [a] additional: oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F)	Flame retardant acc. to UL 1685 (CSA FT 4), sunlight resistant acc. to UL 2556 4.2.8.5, UL-File E119100 Vol. 1 Sec. 17 Page 4, UL-File E116441 Vol. 1 Sec. 7 Page 4 [a] additional: oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F)	Flame retardant acc. to UL 1685 (CSA FT 4), halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 17 Page 3, UL-File E116441 Vol. 1 Sec. 7 Page 3	Characteristics
02YS 1x2x1.3/3.8-120 LI VZN PIMF LIY CY 1x2x1.5 VZN PIMF GR	[a] 02YS 1x2x0.67/1.9-120 LI VZN PIMF LIY CY 1x2x0.38 VZN PIMF GR [b] 02YS 1x2x0.67/1.9-120 LI VZN PIMF LIY CY 1x2x0.38 VZN PIMF GR	02YS 1x2x1.3/3.8-120 LI VZN PIMF LI2Y CH 1x2x1.5 VZN PIMF VI FRNC	Type designation
[a] L45467-F21-W5 [b] L45467-F21-W55	[a] L45467-F16-W5 [b] L45467-F16-W55	L45467-F21-W6	Order no.







	DeviceNet [™]	DeviceNet [™]	DeviceNet [™]
Application	Thin cable for permanent installation (FRNC) 2x23AWG + 2x22AWG UL listed: CMG and CL2	 [a] Thick cable for high flexible installation [b] Economy thick cable for high flexible installation 2x18AWG + 2x15AWG, UL listed: CMG and PLTC 	[a] Thin cable for high flexible installation [b] Economy thin cable for high flexible installation 2x23AWG + 2x22AWG, UL listed: CMG and CL2
Conductor	Data pair 02YS 0.67/1.9 Stranded tinned copper wire 19x0.13 mm (0.005 in), Ø 0.67 mm (0.026 in), insulation of foamed PE with skin Ø 1.9 mm (0.075 in), 2 wires side by side, alulaminate foil overlapped Power pair LI2Y Stranded tinned copper wire 19x0.16 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.4 mm (0.055 in), 2 wires side by side, alulaminate foil overlapped	Data pair 02YS 1.3/3.8 Stranded tinned copper wire 40x0.18 mm (0.007 in), Ø 1.3 mm (0.051 in), insulation of foamed PE with skin Ø 3.8 mm (0.150 in), 2 wires side by side, alulaminate foil overlapped Power pair LIY Stranded tinned copper wire 84x0.16 mm (0.006 in), Ø 1.7 mm (0.067 in), insulation of PVC Ø 2.7 mm (0.106 in), 2 wires side by side, alulaminate foil overlapped	Data pair 02YS 0.67/1.9 Stranded tinned copper wire 19x0.13 mm (0.005 in), Ø 0.67 mm (0.026 in), insulation of foamed PE with skin 01.9 mm (0.075 in), 2 wires side by side, alulaminate foil overlapped Power pair LIY Stranded tinned copper wire 19x0.16 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of PVC Ø 1.4 mm (0.055 in), 2 wires side by side, alulaminate foil overlapped
Core		Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair	Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair
Shield	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Plastic tape conductive, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Plastic tape conductive, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)
Jacket	FRNC violet Ø 6.9 ±0.3 mm (0.272 ±0.012 in)	PVC grey [a] Ø 12.2 ±0.3 mm (0.480 ±0.012 in) [b] Ø 11.4 ±0.3 mm (0.449 ±0.012 in)	PVC grey [a] \emptyset 6.9 \pm 0.3 mm (0.272 \pm 0.012 in) [b] \emptyset 6.8 \pm 0.3 mm (0.268 \pm 0.012 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 17 Page 4, UL-File E116441 Vol. 1 Sec. 7 Page 4	Flame retardant acc. to UL 1685 (CSA FT 4), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 17 Page 3, UL-File E116441 Vol. 1 Sec. 7 Page 3 [a] additional: oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F)	Flame retardant acc. to UL 1685 (CSA FT 4), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 17 Page 4, UL-File E116441 Vol. 1 Sec. 7 Page 4, [a] additional: oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F)
Type designation	02YS 1x2x0.67/1.9-120 LI VZN PIMF LI2Y CH 1x2x0.38 VZN PIMF VI FRNC	[a] 02YS 1x2x1.3/3.8-120 LI VZN PIMF LIY CY 1x2x1.5 VZN PIMF GR [b] 02YS 1x2x1.3/3.8-120 LI VZN PIMF LIY CY 1x2x1.5 VZN PIMF GR	[a] 02YS 1x2x0.67/1.9-120 LI VZN PIMF LIY CY 1x2x0.38 VZN PIMF GR, [b] 02YS 1x2x0.67/1.9-120 LI VZN PIMF LIY CY 1x2x0.38 VZN PIMF GR
Order no.	L45467-F16-W6	[a] L45467-F21-W15 [b] L45467-F21-W65	[a] L45467-F16-W15 [b] L45467-F16-W65

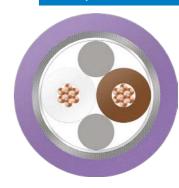




DeviceNet™	DeviceNet [™]	
Thick cable for high flexible installation 2x18AWG + 2x15AWG UL listed: CMX and CL2X	Thin cable for high flexible installation 2x23AWG + 2x22AWG UL listed: CMX and CL2X	Application
Data pair 02YS 1.3/3.8 Stranded tinned copper wire 40x0.18 mm (0.007 in), Ø 1.3 mm (0.051 in), insulation of foamed PE with skin Ø 3.8 mm (0.150 in), 2 wires side by side,	Data pair 02YS 0.67/1.9 Stranded tinned copper wire 19x0.13 mm (0.005 in), Ø 0.67 mm (0.026 in), insulation of foamed PE with skin Ø 1.9 mm (0.075 in), 2 wires side by side,	Conductor
alulaminate foil overlapped Power pair LI2Y Stranded tinned copper wire 84x0.16 mm (0.006 in), Ø 1.7 mm (0.067 in), insulation of PE Ø 2.7 mm (0.106 in), 2 wires side by side, alulaminate foil overlapped	alulaminate foil overlapped Power pair L12Y Stranded tinned copper wire 19x0.16 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.4 mm (0.055 in), 2 wires side by side, alulaminate foil overlapped	
Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair	Central element Stranded tinned copper drain wire, 1 data pair, 1 power pair	Core
Plastic tape conductive, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Plastic tape conductive, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield
TPU violet Ø 12.2 ±0.3 mm (0.480 ±0.012 in)	TPU violet Ø 6.9 ±0.3 mm (0.272 ±0.012 in)	Jacket
Flame retardant acc. to 2556 Sec. 9.4 (VW-1), halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, oil resistant acc. to UL 13 Sec. 40 (60 °C, 140 °F), UL-File E119100 Vol. 1 Sec. 17 Page 1, UL-File E116441 Vol. 1 Sec. 7 Page 1	Flame retardant acc. to UL 2556 Sec. 9.4 (VW-1), halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), UL-File E119100 Vol. 1 Sec. 17 Page 2, UL-File E116441 Vol. 1 Sec. 7 Page 2	Characteristics
02YS 1x2x1.3/3.8-120 LI VZN PIMF LI2Y C11Y 1x2x1.5 VZN PIMF VI FRNC	02YS 1x2x0.67/1.9-120 LI VZN PIMF LI2Y C11Y 1x2x0.38 VZN PIMF VI FRNC	Type designation
L45467-F21-W8	L45467-F16-W8	Order no.

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$





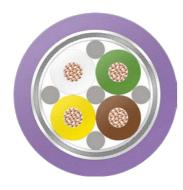
Field Link	Factory Automation & Machinery	
	CANI	
	CAN	
		The second secon
		E-2000
	C	able characteristics:
		Flame retardant
		Oil resistant
		Cold resistant
		Highly flexible For permanent installation
		For trailing applications
		Halogen free
		Silicon free
	•	Compliant acc. to RoHS)
	Ci	A® and CANopen® are registered
	Co	mmunity Trademarks
	of	CAN in Automation e.V.
		CON CON CONTRACTOR
		CIA CANopen
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CAN	CAN	CAN	
Cable for permanent and flexible installation [a] 2x24AWG7 [b] 2x22AWG7 [c] 2x20AWG7 UL recognised: AWM	Cable for permanent and flexible installation [a] 2x2x24AWG7 [b] 2x2x22AWG7 [c] 2x2x21AWG7 UL listed: CMX	Cable for high flexible installation in harsh environments [a] 2x24AWG19 [b] 2x22AWG44 [c] 2x21AWG66	Application
Stranded bare copper wire [a] 7x0.2 mm (0.008 in), Ø 0.6 mm (0.024 in) [b] 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in) [c] 7x0.3 mm (0.012 in), Ø 0.9 mm (0.035 in), insulation of foamed PE with skin [a] Ø 1.55 mm (0.061 in) [b] Ø 2.0 mm (0.079 in) [c] Ø 2.4 mm (0.095 in)	Stranded bare copper wire [a] 7x0.2 mm (0.008 in), Ø 0.6 mm (0.024 in) [b] 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in) [c] 7x0.3 mm (0.012 in), Ø 0.9 mm (0.035 in), insulation of foamed PE with skin [a] Ø 1.3 mm (0.051 in) [b] Ø 1.7 mm (0.067 in) [c] Ø 2.0 mm (0.079 in)	Stranded bare copper wire [a] 19x0.135 mm (0.005 in), Ø 0.7 mm (0.028 in) [b] 44x0.1 mm (0.004 in), Ø 0.75 mm (0.030 in) [c] 66x0.1 mm (0.004 in), Ø 0.95 mm (0.037 in), insulation of foamed PE with skin [a] Ø 1.6 mm (0.063 in) [b] Ø 2.0 mm (0.079 in) [c] Ø 2.4 mm (0.095 in)	Conductor
2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps, 2 pairs twisted	2 wires twisted to a pair with fillers in gaps	Core
Shield braiding of tinned copper wires [a] Ø 0.10 mm (0.004 in) [b+c] Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires [a+b] Ø 0.13 mm (0.005 in) [c] Ø 0.15 mm (0.016 in)	Shield braiding of tinned copper wires [a] Ø 0.15 mm (0.016 in) [b+c] Ø 0.13 mm (0.005 in)	Shield
PVC violet [a] \emptyset 5.8 \pm 0.3 mm (0.228 \pm 0.012 in) [b] \emptyset 6.8 \pm 0.3 mm (0.268 \pm 0.012 in) [c] \emptyset 7.5 \pm 0.3 mm (0.295 \pm 0.012 in)	PVC violet [a] \emptyset 7.5 \pm 0.3 mm (0.295 \pm 0.012 in) [b] \emptyset 8.5 \pm 0.3 mm (0.335 \pm 0.012 in) [c] \emptyset 9.6 \pm 0.3 mm (0.378 \pm 0.012 in)	TPU violet [a] Ø 6.5 \pm 0.3 mm (0.256 \pm 0.012 in) [b] Ø 6.9 \pm 0.3 mm (0.027 \pm 0.012 in) [c] Ø 7.7 \pm 0.3 mm (0.303 \pm 0.012 in)	Jacket
Flame retardant acc. to IEC 60332-1-2, UL-Style 2464	Flame retardant acc. to IEC 60332-1-2, UL-File E119100 Vol. 1 Sec. 25 Page 1, UL-Style 2464	Flame retardant acc. to IEC 60332-1-2, oil resistant acc. to IEC 60811-2-1 [b] additional: UL-Style 20351	Characteristics
[a] L-02YSCY 1x2x0.22/1.55-120 VI [b] L-02YSCY 1x2x0.34/2.0-120 VI [c] L-02YSCY 1x2x0.5/2.4-120 VI	[a] L-02YSCY 2x2x0.22/1.55-120 VI [b] L-02YSCY 2x2x0.34/1.7-120 VI [c] L-02YSCY 2x2x0.5/2.0-120 VI	[a] L-02YSC11Y 1x2x0.25/1.6-120 VI FR [b] L-02YSC11Y 1x2x0.34/2.0-120 VI FR [c] L-02YSC11Y 1x2x0.5/2.4-120 VI FR	Type designation
[a] L45551-A21-C35 [b] L45551-P21-C5 [c] L45551-C21-C5	[a] L45551-A22-C5 [b] L45551-P22-C5 [c] L45551-C22-C5	[a] L45551-B21-C8 [b] L45551-P21-C8 [c] L45551-C21-C8	Order no.

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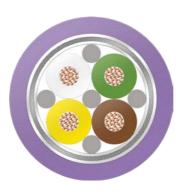


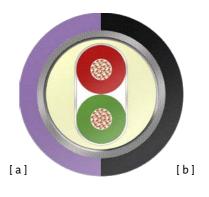






	CAN	CAN	CAN
Application	Trailing cable for high flexible installation in harsh environments 4x24AWG19 UL listed: CMX	Trailing cable for high flexible installation in harsh environments 4x22AWG19 UL listed: CMX	Trailing cable for high flexible installation in harsh environments 4x21AWG66 UL listed: CMX
Conductor	Stranded bare copper wire 19x0.125 mm (0.005 in), Ø 0.6 mm (0.024 in), insulation of foamed PE Ø 1.4 mm (0.055 in)	Stranded bare copper wire 19x0.16 mm (0.006 in), Ø 0.77 mm (0.030 in), insulation of foamed PE Ø 1.8 mm (0.071 in)	Stranded bare copper wire 66x0.1 mm (0.004 in), Ø 0.95 mm (0.037 in), insulation of foamed PE Ø 2.3 mm (0.091 in)
Core	4 wires twisted to a quad	4 wires twisted to a quad	4 wires twisted to a quad
Shield	Shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)
Jacket	TPU violet \emptyset 6.4 ±0.2 mm (0.252 ±0.008 in)	TPU violet Ø 7.4 ±0.2 mm (0.291 ±0.008 in)	TPU violet $\emptyset 8.8 \pm 0.4 \text{ mm } (0.346 \pm 0.016 \text{ in})$
Characteristics	Sunlight resistant, UL-File E119100 Vol. 1 Sec. 25 Page 1	Sunlight resistant, UL-File E119100 Vol. 1 Sec. 25 Page 1	Sunlight resistant, halogen free acc. to IEC 60754, UL-File E119100 Vol. 1 Sec. 25 Page 1
Type designation	L-02YC11Y 2x2x0.22/1.4-120 VI FR	L-02YC11Y 2x2x0.38 VI FR	L-02YC11Y 2x2x0.5/2.3-120 VI FRNC
Order no.	L45551-B14-C8	L45551-P14-C8	L45551-C14-C8





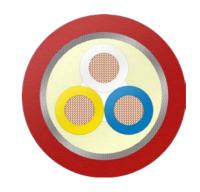


CAN	CAN ES	CAN ES

Trailing cable for high flexible installation in harsh environments, 4x19AWG37 UL listed: CMX	Cable for marine applications (easy to strip) [a] 2x21AWG19 [b] 2x21AWG19	Cable for marine applications (easy to strip) 4x21AWG19	Application
Stranded bare copper wire 37x0.16 mm Ø 1.12 mm (0.044 in), insulation of foamed PE Ø 2.6 mm (0.102 in)	Stranded tinned copper wire 19x0.18 mm Ø 0.9 mm (0.035 in), insulation of foamed PP with skin Ø 2.4 mm (0.094 in)	Stranded tinned copper wire 19x0.18 mm Ø 0.9 mm (0.035 in), insulation of foamed PP with skin Ø 2.2 mm (0.094 in)	Conductor
4 wires twisted to a quad	2 wires twisted to a pair with fillers in gaps, plastic tape, overlapped Inner jacket: FRNC	Fillers as central element 4 wires, plastic tape, overlapped Inner jacket: FRNC	Core
Shield braidingof tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield
TPU violet Ø 9.0 ±0.2 mm (0.374 ±0.008 in)	[a] FRNC violet Ø 7.7 ±0.2 mm (0.303 ±0.008 in) [b] FRNC black Ø 7.7 ±0.2 mm (0.303 ±0.008 in)	FRNC black Ø 8.4 ±0.2 mm (0.331 ±0.008 in)	Jacket
Sunlight resistant, halogen free acc. to IEC 60754, UL-File E119100 Vol. 1 Sec. 25 Page 1	Flame retardant acc. to IEC 60332-3-22 (Cat A/F), halogen free acc. to IEC 60754 Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Flame retardant acc. to IEC 60332-3-22 (Cat A/F), halogen free acc. to IEC 60754 Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas, Lloyds Register	Characteristics
L-02YC11Y 2x2x0.75/2.6-120 VI FRNC	[a] 09YSH(ST)CH 1x2x0.9/2.4-120 LI VZN VI FRNC [b] 09YSH(ST)CH 1x2x0.9/2.4-120 LI VZN BK FRNC	09YSH(ST)CH 2x2x0.9/2.2-120 LI VZN BK FRNC	Type designation
L45551-D14-C8	[a] L45467-F19-C6 [b] L45467-F19-C16	L45467-F19-C26	Order no.

 $PE = Polyethylene \quad PP = Polypropylene \quad PVC = Polyvinylchloride \quad TPU = Thermoplastic \ Polyurethane \quad FRNC = Thermoplastic \ Copolymer$







CC-Link		
	Cable characteristics: Flame retardant Sunlight resistant Cold resistant For flexible installation For permanent installation For trailing applications with up to 3 million bending cycles Silicon free Compliant acc. to RoHS)	
	BizLink Special Cables Germany is a member of the CC-Link Partner Association (CLPA) CC-Link is a registered trademark of the Mitsubishi Electric Corporation CC-Link Mitsubishi Electric Corporation www.cc-link.org	TEL SAME TECHNOLOGY CO.
42/BizLink		

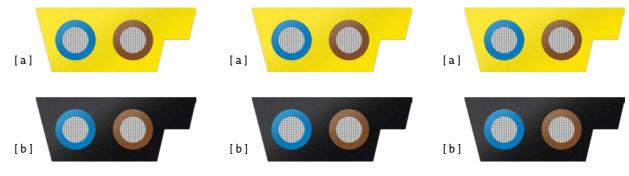
FieldLink® Factory Automation & Machinery

CC-Link	CC-Link ES	CC-Link	
Cable for flexible installation, compliant with CC-Link specification 1.10, capable of 10 Mbps operation 3x20AWG7 UL listed: CM and PLTC	Trailing cable (easy to strip) 3x20AWG71 UL recognised: AWM	Power limited tray cable for flexible installation, compliant with CC-Link specification 1.10, capable of 10 Mbps operation 3x20AWG/7 and 2x18AWG/7	Application
Stranded bare copper wire 7x0.32 mm (0.013 in), Ø0.96 mm (0.038 in), insulation of foamed PE with skin Ø2.2 mm (0.087 in)	Stranded bare copper wire 71x0.1 mm Ø 1.0 mm (0.039 in), insulation of foamed PE with skin Ø 2.2 mm (0.087 in)	Wire LIY 0.9/2.3 Stranded tinned copper wire 7x0.4 mm (0.016 in), Ø 1.21 mm (0.048 in), insulation of PVC 0 2.3 mm (0.091 in) Wire 02YS Stranded bare copper wire 7x0.32 mm (0.13 in), Ø 0.96 mm (0.038 in), insulation of foamed PE with skin Ø 2.2 mm (0.087 in) Triple 02YS(ST)CY 3 wires, alulaminate foil overlapped, stranded tinned copper drain wire 0.38 mm2 (0.015 square in), shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) jacket: PVC red	Conductor
3 wires twisted, alulaminate foil overlapped, stranded tinned copper drain wire 0.38 mm² (0.015 square in)	3 wires twisted Inner jacket: FRNC	Triple, 2 wires	Core
Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 5.9 mm (0.232 in)		Shield
PVC red Ø 7.7 ±0.3 mm (0.303 ±0.012 in)	TPU red Ø 8.5 ±0.3 mm (0.335 ±0.012 in)	PVC red Ø 12.8 ±0.3 mm (0.504 in ±0.012 in)	Jacket
UL-File E119100 Vol. 1 Sec. 19 Page 1, UL-File E116441 Vol. 1 Sec. 11 Page 1	UL-Style 20233 (80°C, 176°F/300 V), halogen free acc. to IEC 60754		Characteristics
02YS(ST)CY 3x1x0.96/2.2-110 LI RD	02YSHC11Y 3x1x1.0/2.2-110 LI RD	02YS(ST)CY 3x1x0.96/2.2-110 LI LIY Y 2x1x0.9 RD	Type designation
L45467-Y19-C15	L45467-Y20-C28	L45467-Y19-W5	Order no.





KNX (EIB)	KNX (EIB)	
KNX/European Installation bus cable for permanent installation 4x20AWG1	KNX / European Installation bus cable for permanent installation (FRNC) 2x2x20AWG1	Application
Bare copper wire Ø 0.8 mm (0.031 in), insulation of PVC Ø 1.6 mm (0.063 in)	Bare copper wire Ø 0.8 mm (0.031 in), insulation of PE Ø 1.4 mm (0.055 in)	Conductor
4 wires twisted to a quad	2 wires twisted to a pair, 2 pairs	Core
Tinned copper drain wire Ø 0.4 mm² (0.016 square in), alulaminate foil overlapped	Stranded tinned drain wire Ø 0.14 mm² (0.006 square in), alulaminate foil overlapped	Shield
PVC green Ø 6.1 mm (0.240 in)	FRNC green Ø 6.3+0.4-0.2 mm (0.248+0.016-0.008 in)	Jacket
Flame retardant acc. to IEC 60332-1-2	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754	Characteristics
J-Y(ST) Y 2x2x0.8 GN	J-H(ST)H 2x2x0.8 FRNC GN	Type designation
L45480-F25-B155	V45493-D49-A159	Order no.







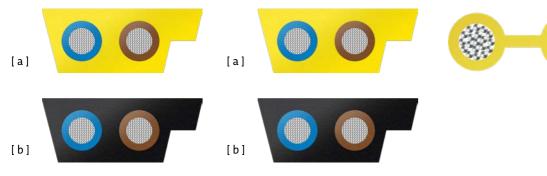








AS-Interface	AS-Interface	AS-Interface	
[a] Economy rubber cable 2x1.5 mm² (0.059 square in) [b] Economy rubber cable for additional power (24V DC), 2x1.5 mm2 (0.059 square in)	TPE-cable UL listed: CMG and CL2 [a] 2x1.5 mm² (0.059 square in) UL and CSA certified AWM [b] for additional power (24V DC) 2x1.5 mm² (0.059 square in) UL and CSA certified AWM	Trailing cable [a] 2x1.5 mm² (0.059 square in) [b] for additional power (24V DC), 2x1.5 mm² (0.059 square in)	Application
[a] Stranded tinned copper wire Ø 1.5 mm (0.059 in), insulation of EPDM Ø 2.5 mm (0.098 in) [b] Stranded tinned copper wire Ø 1.5 mm (0.059 in), insulation of EPDM 0 2.5 mm (0.098 in)	Stranded tinned copper wire 84x0.15 mm (0.006 in), Ø 1.5 mm (0.059 in), insulation of TPE Ø 2.5 mm (0.098 in)	Stranded tinned copper wire 84x0.15 mm (0.006 in), Ø 1.5 mm (0.059 in), insulation of TPE Ø 2.5 mm (0.098 in)	Conductor
[a] Rubber (EPDM) yellow [b] Rubber (EPDM) black	[a] TPE compound yellow	[a] TPU yellow [b] TPU black	Jacket
Halogen free	Oil and cut oil resistant acc. to UL 1581, Sec. 480 (60°C) Cold bending resistant acc. to UL 444 (-20°C) Flame retardant acc. to UL 1581, Sec. 1061 (Cable Flame), UL 1581, Sec. 1060 (FT-1), UL 1685 (CSA FT 4), IEC 60332-1-2 UL-Style 2103 CSA-File LL55255-42 CPR Fire Class acc. to EN 13501-6 Eca Torsional strength for >10 million cycles Bendings resistant >10 million bending cycles	Flame retardant acc. to IEC 60332-1-2, oil and cut oil resistant acc. to UL 758 Sec. 15 (60°C, 140°F), cold bending resistant acc. to IEC 60811-1-4, halogen free acc. to IEC 60754	Characteristics
[a] FLI-3G3G 2x1x1.5 VZN YE [b] FLI-3G3G 2x1x1.5 VZN BK	[a] FLI-99Y99Y 2x1x1.5 VZN YE [b] FLI-99Y99Y 2x1x1.5 VZN BK	[a] FLI-9Y11Y 2x1x1.5 VZN FRNC YE [b] FLI-9Y11Y 2x1x1.5 VZN FRNC BK	Type designation
[a] L45587-M21-Y1 [b] L45587-M21-Y11	[a] L45587-M21-Y659 [b] L45587-M21-Y669	[a] L45587-M21-B58 [b] L45587-M21-B68	Order no.









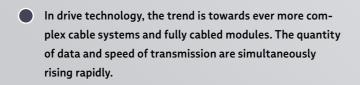
	AS-Interface	AS-Interface	AS-Interface
Application	Cable for marine applications [a] 2x1.5 mm² (0.059 square in) [b] for additional power (24V DC), 2x1.5 mm² (0.059 square in)	Trailing cable with thick wires for less voltage drop, 2x2.5 mm ²	Flat cable for switchboard cabinets (IP20, FRNC) 2x18AWG 19 UL recognised: AWM
Conductor	Stranded tinned copper wire 84x0.15 mm (0.006 in), Ø 1.5 mm (0.059 in), insulation of FRNC Ø 2.5 mm (0.098 in)	Stranded tinned copper wire 140x0.15 mm (0.006 in), Ø 2.0 mm (0.079 in), insulation of TPE Ø 2.5 mm (0.098 in)	Stranded tinned copper wire 19x0.24 mm (0.010 in)
Jacket	[a] TPU yellow	[a] TPU yellow [b] TPU black	FRNC yellow
Characteristics	Flame retardant acc. to IEC 60332-1-2, cold bending resistant, halogen free acc. to IEC 60754, oil resistant acc. to IEC 60811-2-1 Maritime and offshore approvals: [a] Germanischer Lloyd, Lloyds Register of Shipping, ABS Europe Ltd., Bureau Veritas, Det Norske Veritas [b] VDE Reg. No. 9971, Germanischer Lloyd, Lloyds Register of Shipping, ABS Europe Ltd., Bureau Veritas, Det Norske Veritas	Flame retardant acc. to IEC 60332-1-2	Flame retardant acc. to UL 1581 Sec. 1090 (H), corrosiveness of fumes acc. to IEC 60754-2, smoke density acc. to IEC 61034, UL-Style 2444
Type designation	[a] FLI-9Y11Y 2x1x1.5 VZN FRNC YE [b] FLI-9Y11Y 2x1x1.5 VZN FRNC BK	[a] FLI-9Y11Y 2x1x2.5 VZN YE [b] FLI-9Y11Y 2x1x2.5 VZN BK	FLIH 2x0.86/2.5 VZN GE
Order no.	[a] L45587-M21-B38 [b] L45587-M21-B48	[a] L45587-M21-B198 [b] L45587-M21-B208	L45587-J21-Y



FieldLink® MC for Motion Control







Interference-proof, fixed and dragline-compatible feedback and power cables are required. In addition, harsh industrial environments require extremely robust, permanently flexible cables that are long-lasting and reliable under high mechanical loads.

BizLink provides cables and cable systems for motioncontrolled drive mechanisms in machine tools (MC = motion control) under the brand name FieldLink MC. BizLink is able to meet the market's requirements through a smaller outer diameter, application-oriented cable assemblies and the use of special materials.





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	Digital feedback cable	Digital feedback cable	Digital feedback cable
Application	Cable for permanent installation and flexible applications with low mechanical stress 2x2x0.22	Cable for permanent installation and flexible applications with low mechanical stress 2x2x0.22 + 2x0.38	Cable for flexible installation and very high temperature range 2x2x0.18 + 2x0.38
Conductor	Stranded bare copper wire, insulation of foamed PE with skin, wire identification by colour	Stranded bare and tinned copper wire, insulation of modified PE, wire identification by colour	Stranded tinned copper wire, insulation of FEP, wire identification by colour
Core	Twisted to pairs, pairs twisted with fillers in gaps, foil	Twisted to pairs, pairs twisted with fillers in gaps, foil	Twisted to pairs, pairs twisted with fillers in gaps
Shield	Copper foil overlapped, shield braiding of tinned copper wires, covering ≥90 %	Alulaminated foil overlapped, shield braiding of tinned copper wires, covering ≥85%	Alulaminated foil overlapped, shield braiding of tinned copper wires, covering ≥85%
Jacket	PVC grey	PVC green	FEP green
Characteristics	Very good EMC performance, flame retardant and self-extinguishing acc. to 60332-1-2, oil resistant acc. to DIN EN 60811-1-1/2-1, (7x24h, 100°C, 212°C), also available as cable assembly	Very good EMC performance, flame retardant and self-extinguishing acc. to 60332-1-2, oil resistant acc. to DIN EN 60811-1-1/2-1, (7x24 h, 100°C, 212°C), also available as cable assembly	Very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-1 to 1-3, oil resistant acc. to EN 60811-2-1 (7x24h, 90°C, 194°C), also available as cable assembly
Type designation	LI02YS(ST)CY 2x20.22/1.04-100 GR	LI02YS 2x2x0.22/1.04-100 LI2Y (ST)CY 1x2x0.38 VZN GN	LI6Y 2x2x0.18/1.03-100 VZN LI6Y (ST)C6Y 1x2x0.38 VZN GN
Order no.	L45467-J216-C5	L45467-J317-C15	L45467-J315-G7







Digital feedback cable	Digital feedback cable	Digital feedback cable	
Cable for flexible installation in offshore applications with higher oil res. acc. to NEK606 (FRNC) 2x2x0.22 + 2x0.38	Cable for flexible installation with high mechanical stress 2x2x0.2 + 2x0.38	Cable for flexible installation with high mechanical stress and higher temperature range 2x2x0.18 +2x0.38	Application
Stranded bare and tinned copper wire, insulation of modified PE, wire identification by colour	Stranded bare and tinned copper wire insulation of modified PE, wire identification by colour	Stranded tinned copper wire insulation of FEP, wire identification by colour	Conductor
Twisted to pairs, pairs twisted with fillers in gaps, foil	Twisted to pairs, pairs twisted with fillers in gaps,	Twisted to pairs, pairs twisted with fillers in gaps	Core
Copper foil overlapped, shield braiding of tinned copper wires, covering ≥85 %	Alulaminated foil overlapped, shield braiding of tinned copper wires, covering ≥85%	Alulaminated foil overlapped, shield braiding of tinned copper wires, covering ≥85%	Shield
FRNC green	TPU green	TPU green	Jacket
Very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-3-24, halogen free acc. to IEC 60754, mud resistant acc. to NEK606, also available as cable assembly	High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2 to 1-3, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as a cable assembly	High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2 to 1-3, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as a cable assembly	Characteristics
LI02YS 2x2x0.22/1.04-100 LI2Y (ST)CH 1x2x0.38 VZN GN	LI2Y 2x2x0.2/1.3-100 LI2Y (ST)C(ST)11Y 1x2x0.38 VZN GN	LI6Y 2x2x0.18/1.03-100VZN LI6Y(ST)C11Y 1x2x0.38 VZN GN	Type designation
L45467-J317-C6	L45467-J317-B8	L45467-J315-G8	Order no.

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- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1 (TM5) (HD 21.1)
- Also available as cable assembly

All feedback cables are available for marine and offshore aplications, e.g. with a special SHF1, SHF2, mud resistant or special armoured outer jacket.

See the following example:



Feedback cable for flexible installation in offshore applications with higher oil resistance acc. to NEK606 (FRNC)

Type designation: LI9Y2Y 3x2x0.14 (D) LI9Y 1x4x0.14 LI9Y 1x4x0.22 LI9Y CH 1x2x0.5 VZN GN

L45551-W169-K6

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Cable construction	
Conductor	Stranded bare and tinned copper wire, insulation of modified PP, wire identification by colour
Core	Partly twisted to pairs, spinning of tinned copper wires (covering ≥90 %), tinned copper drain wire, foils overlapped, insulation of PE; pairs and wires twisted in layer with fillers in gaps and central filler, fleece foil overlapped
Shield	Shield braiding of tinned copper wires (covering ≥85%)
Jacket	PVC green acc. to RAL 6018
Technical data	
Nominal voltage	30 V
Test voltage	500 V
Min. bending radius allowed	5 x outer diameter (single), 12 x outer diameter (repeated)
Max. acceleration	2 m/s² (6.56 ft/s²)
Process velocity	180 m/min (590.55 ft/min)
Bendings	2,000,000 at ≥12 x outer diameter
Torsion	≤ ±30°/m (≤ ±3.82°/ft)
Temperature range	-20 °C to + 80 °C (-4 °F to +176 °F) fixed installation, +0 °C to +60 °C (+32 °F to +140 °F) repeated +150 °C (+302 °F) short-time (≤1 s)

	Dimensions*	Number of wires	Order no.
	(12x0.22 mm²)	12	L45551-A121-K5
800	(2x2x0.18 mm²)	4	L45581-E41-K125
0000	(4x2x0.18 mm²)	8	L45551-A42-K5
80	(8x2x0.18 mm²)	16	L45581-E82-K5
00000	(4x2x0.14 mm ² + 4x0.5 mm ²)	12	L45551-W129-K55
00000	(4x2x0.34 mm ² + 4x0.5 mm ²)	12	L45551-W129-K45
0000	(5x2x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W79-K5
800	(5x2x0.14 mm² + 2x0.5mm²)	8	L45551-W42-K5
	(3x (2x0.14 mm ²) + 2x(0.5 mm ²))	8	L45551-W89-K5
(Sec.)	(3x (2x0.14 mm ²) + 4x0.14 mm ² + 4x0.22 mm ² + 2x0.5 mm ²)	16	L45551-W169-K15
6	(3x (2x0.14 mm ²) + 4x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W129-K35

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*additional dimensions available on request

FieldLink® MC analog feedback cable for flexible installation with high mechanical stress



- High endurance
- Trailing applicable
- Very good EMC performance
- Flame retardant and selfextinguishing acc. to IEC 60332-1-2
- Halogen free acc. to IEC 60754
- Oil resistant
- acc. to DIN VDE 0282 Part 10 • Also available as cable assembly

Cable construction	
Conductor	Stranded bare and tinned copper wire, insulation of modified PP, wire identification by colour
Core	Partly twisted to pairs, spinning of tinned copper wires (covering ≥90 %), tinned copper drain wire, foils overlapped, insulation of PE; pairs and wires twisted in layer with fillers in gaps and central filler, fleece foil overlapped
Shield	Shield braiding of tinned copper wires (covering ≥85 %)
Jacket	TPU green acc. to RAL 6018
Technical data	
Nominal voltage	30 V
Test voltage	500 V
Min. bending radius allowed	4 x outer diameter (single), 7.5 x outer diameter (repeated)
Max. acceleration	20 m/s² (65.62 ft/s²)
Process velocity	300 m/min (984.25 ft/min)
Bendings	10,000,000 at ≥7.5 x outer diameter
Torsion	≤ ±30°/m (≤ +3.28°/ft)
Temperature range	-50 °C to +80 °C (-58 °F to +176 °F) storage, -20 °C to +60 °C (-4 °F to +140 °F) repeated, +150 °C (+302 °F) short-time (≤1 s)

	Dimensions*	Number of wires	Order no.
	(12x0.22 mm²)	12	L45551-A121-K18
	(2x2x0.18 mm²)	4	L45581-E41-K18
0000	(4x2x0.18 mm²)	8	L45551-A42-K18
800	(8x2x0.18 mm²)	16	L45581-E82-K18
0000	(4x2x0.14 mm ² + 4x0.5 mm ²)	12	L45551-W129-K48
00000	(4x2x0.34 mm ² + 4x0.5 mm ²)	12	L45551-W129-K28
000	(10x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W79-K8
8.0	(5x2x0.14 mm² + 2x0.5mm²)	8	L45551-W42-K8
	(3x (2x0.14 mm²) + 2x0.5 mm²	8	L45551-W89-K18
	(3x (2x0.14 mm²) + 4x0.14 mm² + 4x0.22 mm² + 2x0.5 mm²	2) 16	L45551-W169-K18
	(3x (2x0.14 mm²) + 4x0.14 mm² + 2x0.5 mm²)	12	L45551-W129-K38
	3x (2x0.14 mm2 + 2x0.34 mm2)	8	L45551-W42-K28

*additional dimensions available on request

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FieldLink MC° Factory Automation & Machinery

FieldLink® MC feedback cable

for permanent installation and flexible application and applications with low mechanical stress





- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1 (TM5) (HD 21.1)
- Also available as cable assembly

Cable construction	
Conductor	Stranded bare copper wire, insulation of modified PP, wire identification by colour
Core	Pairs and wires twisted in layer with fillers in gaps and central filler, fleece foil overlapped
Shield	Shield braiding of tinned copper wires (covering ≥85 %), tinned copper drain wire
Jacket	PVC orange acc. to RAL 2003
Technical data	
Nominal voltage	300 V
Test voltage	1,500 V
Min. bending radius allowed	5 x outer diameter (single), 12 x outer diameter (repeated)
Max. acceleration	2 m/s² (6.56 ft/s²)
Process velocity	180 m/min (590.55 ft/min)
Bendings	2,000,000 at ≥12 x outer diameter
Torsion	≤ ±30°/m (≤ ±3.28°/ft)
Temperature range	-20°C to +80°C (-4°F to +176°F) fixed installation, +0°C to +60°C (+32°F to +140°F) repeated, +150°C (+302°F) short-time (\leq 1 s)

Dimensions*	Outer Diameter	Order no.
(5x2x0.14 mm² + 2x0.5 mm²)	7.8 mm (0.31 in)	L45551-W79-K15
(4x2x0.25 mm² + 2x0.5 mm²)	7.99 mm (0.31 in)	L45551-W69-K5
(4x2x0.25 mm ² + 2x1.0 mm ²)	8.7 mm (0.34 in)	L45551-W69-K15

FieldLink® MC feedback cable for flexible installation with high mechanical stress





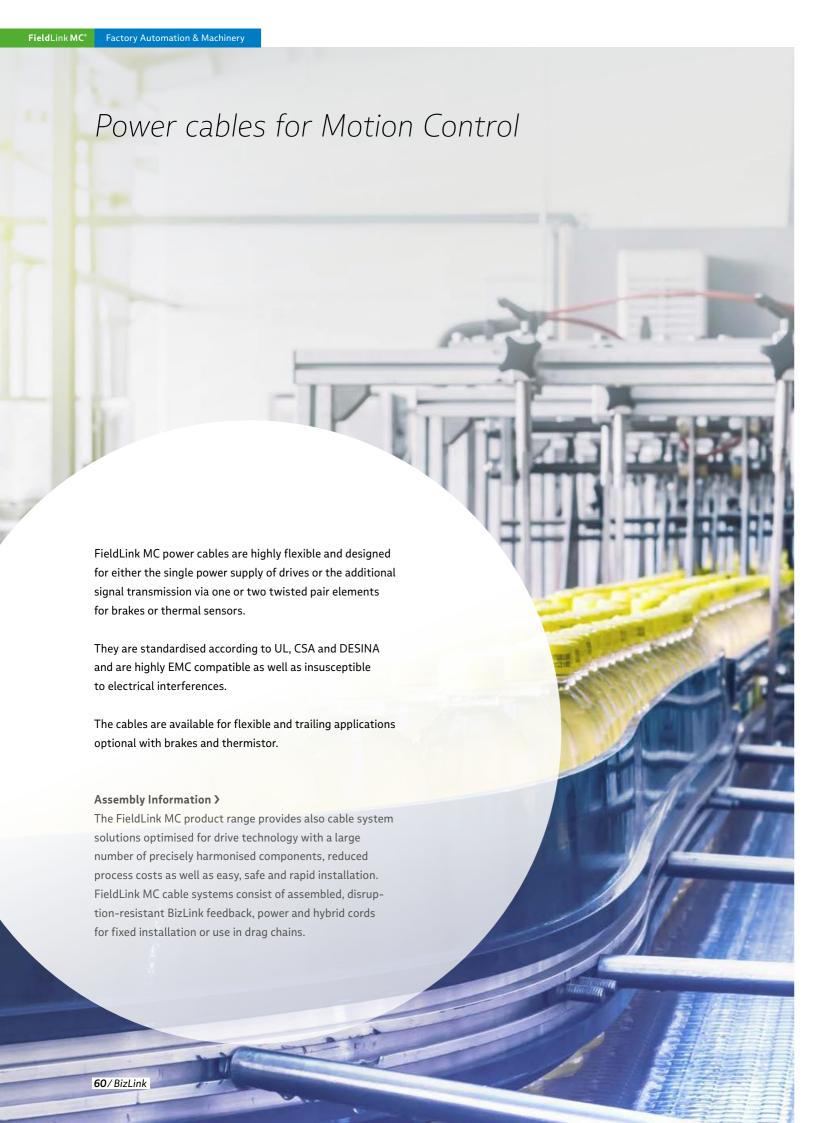
Conductor	Stranded bare copper wire,	
	insulation of modified PP,	
	wire identification by colour	
Core	Pairs and wires twisted in layer with fillers in gaps and	
Corc	central filler, fleece foil overlapped	
Shield	Shield braiding of tinned copper wires (covering ≥85 %)	
Silleta	tinned copper drain wire	
1 1 .		
Jacket	TPU orange acc. to RAL 2003	
Technical data		
Nominal voltage	300 V	
Test voltage	1,500 V	
Min. bending radius allowed	4 x outer diameter (single),	
	7.5 x outer diameter (repeated)	
Max. acceleration	20 m/s² (65.62 ft/s²)	
Process velocity	300 m/min (984.25 ft/min)	
	10,000,000 at ≥7.5 x outer diameter	
Bendings	10,000,000 at =7.5 x outer diameter	
Bendings Torsion	≤ ±30 °/m (≤ ±3.28°/ft)	
Torsion	≤ ±30 °/m (≤ ±3.28°/ft)	

- High endurance
- Trailing applicable
- Very good EMC performance
- Flame retardant and selfextinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

Dimensions*	Outer Diameter	Order no.	
(5x2x0.14 mm² + 2x0.5 mm²)	7.8 mm (0.31 in)	L45551-W79-K18	
(4x2x0.25 mm ² + 2x0.5 mm ²)	8.2 mm (0.32 in)	L45551-W69-K8	
(4x2x0.25 mm ² + 2x1.0 mm ²)	8.7 mm (0.34 in)	L45551-W69-K18	

*additional dimensions available on request

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FieldLink® MC power cable

for permanent installation and flexible applications with low mechanical stress





- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1/HD 21.1
- Also available as cable assembly







- High endurance
 - Trailing applicable
 - Very good EMC performance

FieldLink® MC power cable

for flexible installation with high mechanical stress

- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282, Part 10/HD 22.10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

Cable construction

Conductor	Stranded bare copper wire acc. to IEC 60228, wire identification V/L2, U/L1/C/L+, W/L3/D/L-, GNYE
Core	Four wires twisted in layers with fillers in gaps
Shield	Shield braiding of tinned copper wires (covering ≥85 %)
Jacket	PVC orange acc. to RAL 2003

Technical data

Nominal voltage	0.6/1 kV (DIN VDE), 1000 V (UL/CSA)
Test voltage	4 kV 50Hz AC
Min. bending radius allowed	5 x outer diameter (single), 20 x outer diameter (repeated)
Max. acceleration	2 m/s² (6.56 ft/s²)
Process velocity	30 m/min (98.43 ft/min)
Bendings	100,000 at ≥20 x outer diameter
Torsion	$\leq \pm 30$ °/m ($\leq \pm 3.28$ °/ft)
Horizontal length	max. 5 m (max. 16.40 ft)
Temperature range	-20°C to +80°C (-4 °F to +176°F) fixed installation, +0°C to +60°C (+32°F to +140°F) repeated, +150°C (+302°F) short-time (≤1s)

Dimensions*	Outer diameter	Order no.
(4x1.50 mm ²)	8.0 mm (0.31 in)	LEC 003344
(4x2.50 mm ²)	9.6 mm (0.38 in)	LEC 003346
(4x4.00 mm ²)	11.0 mm (0.43 in)	LEC 003348
(4x6.00 mm ²)	13.1 mm (0.52 in)	LEC 003350
(4x10.00 mm ²)	19.5 mm (0.77 in)	LEC 003352
(4x16.00 mm ²)	23.5 mm (0.93 in)	LEC 003354

PVC = Polyvinylchloride

TPU = Thermoplastic Polyurethane

Cable construction

Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 6, wire identification V/L2, U/L1/C/L+, W/L3/D/L-, GNYE
Core	Four wires twisted in layers with fillers in gaps
Shield	Shield braiding of tinned copper wires (covering ≥85 %)
Jacket	TPU orange acc. to RAL 2003

Technical data

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Nominal voltage	0.6/1 kV (DIN VDE), 1000 V (UL/CSA)
Test voltage	4 kV 50 Hz AC
Min. bending radius allowed	5 x outer diameter (single), 7.5 x outer diameter (repeated) for wire dimension ≤16 mm², 10 x outer diameter (repeated) for wire dimension ≥25 mm²
Max. acceleration	50 m/s² (164 ft/s²)
Process velocity	300 m/min (984.25 ft/min)
Bendings	10,000,000 at ≥7.5 x / 10 x outer diameter
Torsion	≤±30°/m (≤±3.28°/ft)
Horizontal length	max. 50 m (max. 164 ft)
Temperature range	-50°C to +80°C (-58°F to +176°F) fixed installation, -20°C to +60°C (-4°F to +140°F repeated, +150°C (+302°F) short-time (≤1s)

Dimensions*	Outer diameter	Order no.
(4x1.50 mm ²)	10.0 mm (0.39 in)	LEC 003713
(4x2.50 mm ²)	11.7 mm (0.46 in)	LEC 003715
(4x4.00 mm ²)	12.8 mm (0.50 in)	LEC 003717
(4x6.00 mm ²)	15.0 mm (0.59 in)	LEC 003719
(4x10.00 mm ²)	18.5 mm (0.73 in)	LEC 003721
(4x16.00 mm²)	22.0 mm (0.87 in)	LEC 003723

*additional dimensions available on request

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for permanent installation and flexible applications with low mechanical stress





- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1/HD21.1
- Also available as cable assembly

All power cables are available for marine and offshore aplications, e.g. with a special SHF1, SHF2, mud resistant or special armoured outer jacket.

See the following example:



Power cable for flexible installation in offshore applications with higher oil res. acc. to NEK606 (FRNC)

Type designation: LI9Y 1x2x1.5 (C) LI9Y-J CH 1x4x1.5 OG

Order No. L45551-F59-K6

Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228, wire identification power: V/L2, U/L1/C/L+, W/C3/D/L-, GNYE, signal: black, white
Core	Signal wires: twisted to pairs, braiding of tinned copper wires (covering ≥85%); pair and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥85 %)
Jacket	PVC orange acc. to RAL 2003
Technical data	
Nominal voltage	0.6/1 kV for power and 24 V for signal (DIN VDE),

Technical data	
Nominal voltage	0.6/1 kV for power and 24 V for signal (DIN VDE), 1,000 V for power and signal (UL/CSA)
Test voltage	4 kV 50 Hz AC
Min. bending radius allowed	5 x outer diameter (single), 20 x outer diameter (repeated)
Max. acceleration	2 m/s² (6.56 ft/s²)
Process velocity	30 m/min (98.43 ft/min)
Bendings	100,000 at ≥20 x outer diameter
Torsion	≤ ±30°/m (≤ ±3.28°/ft)
Horizontal length	max. 5 m (max. 16.40 ft)
Temperature range	-20 °C to +80 °C (-4 °F to +176 °F) single, +0 °C to +60 °C (+32 °F to +140 °F) repeated, +150 °C (+302 °F) short-time (≤25 s)

Dimensions*	Outer diameter	Order no.
4x1.00 mm ² +(2x0.50 mm ²)	9.6 mm (0.38 in)	LEHC 003363
4x0.75 mm ² + (2x0.50 mm ²)	9.4 mm (0.37 in)	LEHC 004461
4x1.00 mm ² +(2x0.75 mm ²)	10.0 mm (0.39 in)	LEHC 003364
4x1.50 mm ² + (2x0.50 mm ²)	10.0 mm (0.39 in)	LEHC 003365
4x1.50 mm ² +(2x0.75 mm ²)	10.3 mm (0.41 in)	LEHC 003366
4x1.50 mm ² + (2x1.00 mm ²)	10.4 mm (0.41 in)	LEHC 003057
4x1.50 mm ² + (2x1.50 mm ²)	10.5 mm (0.41 in)	LEC 003345
4x2.50 mm ² +(2x0.50 mm ²)	11.5 mm (0.45 in)	LEHC 003367
4x2.50 mm ² +(2x0.75 mm ²)	11.8 mm (0.46 in)	LEHC 003368
4x2.50 mm ² +(2x1.00 mm ²)	12.0 mm (0.47 in)	LEHC 003369
4x2.50 mm ² +(2x1.50 mm ²)	12.0 mm (0.47 in)	LEHC 003347
4x4.00 mm ² +(2x1.00 mm ²)	13.4 mm (0.53 in)	LEHC 003370
4x4.00 mm ² +(2x1.50 mm ²)	13.5 mm (0.53 in)	LEHC 003349
4x6.00 mm ² +(2x1.00 mm ²)	15.3 mm (0.60 in)	LEHC 003371
4x6.00 mm ² +(2x1.50 mm ²)	15.6 mm (0.61 in)	LEHC 003351
4x10.00 mm ² +(2x1.00 mm ²)	20.8 mm (0.82 in)	LEHC 003372
4x10.00 mm ² +(2x1.50 mm ²)	21.0 mm (0.83 in)	LEHC 003353
4x16.00 mm ² +(2x1.00 mm ²)	24.0 mm (0.94 in)	LEHC 003373
4x16.00 mm ² +(2x1.50 mm ²)	24.1 mm (0.95 in)	LEHC 003355

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for flexible installation with high mechanical stress





Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 6, wire identification power: U/L1/C/L+, V/L2, W/L3/D/L-, GNYE, signal: black, white
Core	Signal wire: twisted to pair, braidings of tinned copper wires (covering ≥85%); pair and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥85%)
Jacket	TPU orange acc. to RAL 2003
Technical data	
Nominal voltage	0.6/1 kV for power and 24 V for signal (DIN VDE), 1,000 V for power and signal (UL/CSA)
Test voltage	4 kV 50 Hz AC
Min. bending radius allowed	5 x outer diameter (single), 7.5 x outer diameter (repeated) for wire dimension ≤16 mm², 10 x outer diameter (repeated) for wire dimension ≥25 mm²
Max. acceleration	50 m/s² (164 ft/s²)
Process velocity	300 m/min (984.25 ft/min)
Bendings	10,000,000 at ≥7,5 x / 10 x outer diameter
Torsion	$\leq \pm 30^{\circ}/m (\leq \pm 3.28^{\circ}/ft)$
Horizontal length	max. 50 m (max. 164 ft)
Temperature range	-50°C to + 80°C (-58°F to +176°F) fixed installation, -20°C to + 60°C (-4°F to + 140°F) repeated, +150°C (+ 302°F) short-time (≤5 s)

Dimensions*	Wires	Outer diameter	Order no.
4x1.00 mm ² + (2x0.50 mm ²)	6	10.1 mm (0.40 in)	LEHC 004815
4x1.50 mm ² + (2x0.50 mm ²)	6	10.7 mm (0.42 in)	LEHC 004816
4x1.00 mm ² + (2x1.00 mm ²)	6	10.8 mm (0.43 in)	LEC 004693
4x1.50 mm ² + (2x0.75 mm ²)	6	11.1 mm (0.44 in)	LEHC 004817
4x1.50 mm ² + (2x1.00 mm ²)	6	11.3 mm (0.4 in)	LEHC 004694
4x2.50 mm ² + (2x0.50 mm ²)	6	12.2 mm (0.48 in)	LEHC 004818
4x1.50 mm ² + (2x1.50 mm ²)	6	12.5 mm (0.49 in)	LEC 003714
4x2.50 mm ² + (2x0.75 mm ²)	6	12.6 mm (0.50 in)	LEHC 004819
4x2.50 mm ² + (2x1.00 mm ²)	6	13.0 mm (0.51 in)	LEHC 004695
4x2.50 mm ² + (2x1.50 mm ²)	6	13.8 mm (0.54 in)	LEHC 003716
4x4.00 mm ² + (2x1.00 mm ²)	6	14.4 mm (0.56 in)	LEHC 004696
4x4.00 mm ² + (2x1.50 mm ²)	6	15.0 mm (0.59 in)	LEHC 003718
4x6.00 mm ² + (2x1.00 mm ²)	6	16.5 mm (0.64 in)	LEHC 004697
4x6.00 mm ² + (2x1.50 mm ²)	6	16.7 mm (0.66 in)	LEHC 003720
4x10.00 mm ² + (2x1.00 mm ²)	6	19.0 mm (0.74 in)	LEHC 004698
4x10.00 mm ² + (2x1.50 mm ²)	6	19.5 mm (0.77 in)	LEHC 003722
4x16.00 mm ² + (2x1.00 mm ²)	6	22.8 mm (0.89 in)	LEHC 004699
4x16.00 mm ² + (2x1.50 mm ²)	6	23.2 mm (0.91 in)	LEHC 003724

*additional dimensions available on request

- Trailing applicable
- Very good EMC performance
- Flame retardant and selfextinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10/HD 22.10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane

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for permanent installation and flexible applications with low mechanical stress

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- Very good EMC performance
- Flame retardant and selfextinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1 HD 21.1
- Also available as cable assembly

Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228, wire identification power: black, white with numbers 1, 2, 3, GNYE, signal: 1st pair 5, 6, 2nd pair, 7, 8
Core	Signal wires: twisted to pairs, aluminised foil wrapped, braidings of tinned copper wires (covering ≥85%); pairs and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥85%)
Jacket	PVC orange acc. to RAL 2003

Technical data	
Nominal voltage	0.6 / 1 kV for power and 24 V for signal (DIN VDE), 1,000 V for power and signal (UL/CSA)
Test voltage	4 kV 50 Hz AC
Min. bending radius allowed	5 x outer diameter (single), 20 x outer diameter (repeated)
Max. acceleration	2 m/s² (6.56 ft/s²)
Process velocity	30 m/min (98.43 ft/min)
Bendings	100,000 at ≥20 x outer diameter
Torsion	≤±30 °/m (≤±3.28°/ft)
Horizontal length	max. 5 m (max. 16.40 ft)
Temperature range	-20°C to +80°C (-4°F to +176°F) fixed installation, +0°C to +60°C (+32°F to +140°F) repeated, +150°C (+302°F) short-time (≤5 s)

Dimensions*	Outer diameter	Order no.
4x0.75 mm ² + 2 x (2x0.34 mm ²)	10.6 mm (0.42 in)	LEHC 003378
4x1.00 mm ² + 2 x (2x0.75 mm ²)	12.0 mm (0.47 in)	LEHC 003379
4x1.50 mm ² + 2 x (2x0.75 mm ²)	12.3 mm (0.48 in)	LEHC 003380
4x2.50 mm ² + 2 x (2x0.75 mm ²)	13.8 mm (0.54 in)	LEHC 003381
4x2.50 mm ² + 2 x (2x1.00 mm ²)	14.2 mm (0.56 in)	LEHC 003382
4x4.00 mm ² + (2x1.00 mm ²) +(2x1.50 mm ²)	15.7 mm (0.62 in)	LEHC 003383
4x4.00 mm ² + 2 x (2x1.50 mm ²)	16.0 mm (0.63 in)	LEHC 004726
4x6.00 mm ² + (2x1.00 mm ²) + (2x1.50 mm ²)	17.7 mm (0.70 in)	LEHC 003384
4x10.00 mm ² + (2x1.00 mm ²) + (2x1.50 mm ²)	22.8 mm (0.90 in)	LEHC 003385
4x10.00 mm² + 2 x (2x1.50 mm²)	23.0 mm (0.91 in)	LEHC 003386
4x16.00 mm ² + 2 x (2x1.50 mm ²)	26.8 mm (1.06 in)	LEHC 003387

FieldLink® MC power cable

for flexible installation with high mechanical stress



Bendings

Torsion

Temperature range

*additional dimensions available on request



Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 5 and Cl. 6, wire identification power: black, white with numbers 1, 2, 3, GNYE, signal: 1st pair 5, 6, 2nd pair 7, 8
Core	Signal wires: twisted to pairs, both sides aluminised tape wrapped, braidings of tinned copper wires (covering ≥85 %); pairs and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥85%)
Jacket	TPU orange acc. to RAL 2003
Technical data	
Nominal voltage	0.6 / 1 kV for power and 24 V for signal (DIN VDE), 1,000 V for power and signal (UL/CSA)
Test voltage	4 kV 50 Hz AC (wires)
Min. bending radius allowed	6 x outer diameter (single), 12 x outer diameter (repeated)
Max. acceleration	5 m/s² (16.40 ft/s²)
Process velocity	180 m/min (590.55 ft/min)

10,000,000 at ≥12 x outer diameter

+150°C (+302°F) short-time (≤5 s)

 $-50\,^{\circ}\text{C}$ to +80 $^{\circ}\text{C}$ (-58 $^{\circ}\text{F}$ to +176 $^{\circ}\text{F}$) fixed installation, -20 $^{\circ}\text{C}$ to +60 $^{\circ}\text{C}$ (-4 $^{\circ}\text{F}$ to +140 $^{\circ}\text{F}$) repeated,

 $\leq \pm 30 \text{ °/m } (\leq \pm 3.28 \text{ °/ft})$

Dimensions*	Outer diameter	Order no.
4x0.75 mm ² + 2x (2x0.34 mm ²)	10.8 mm (0.43 in)	LEHC 004897
4x1.00 mm ² + 2x (2x0.75 mm ²)	12.0 mm (0.47 in)	LEHC 003981
4x1.50 mm ² + 2x (2x0.75 mm ²)	12.5 mm (0.49 in)	LEHC 003982
4x2.50 mm² + 2x (2x0.75 mm²)	13.8 mm (0.54 in)	LEHC 004898
4x2.50 mm ² + 2x (2x1.00 mm ²)	14.7 mm (0.58 in)	LEHC 004899
4x2.50 mm² + 2x (2x1.50 mm²)	15.0 mm (0.59 in)	LEHC 004866
4x4.00 mm ² + 2x (2x1.00 mm ²)	16.2 mm (0.64 in)	LEHC 004900
4x4.00 mm ² + (2x1.00 mm ²) + (2x1.50 mm ²)	16.4 mm (0.65 in)	LEHC 004901
4x4.00 mm² + 2x (2x1.50 mm²)	16.7 mm (0.66 in)	LEHC 004902
4x6.00 mm ² + (2x1.00 mm ²) + (2x1.50 mm ²)	18.2 mm (0.72 in)	LEHC 004903
4x6.00 mm² + 2x (2x1.50 mm²)	18.5 mm (0.73 in)	LEHC 004904
4x10.00 mm ² + (2x1.00 mm ²) + (2x1.50 mm ²)	21.6 mm (0.85 in)	LEHC 004905
4x10.00 mm ² + 2x (2x1.50 mm ²)	22.7 mm (0.90 in)	LEHC 004906
4x16.00 mm ² + 2x (2x1.50 mm ²)	24.6 mm (0.97 in)	LEHC 004907

- Trailing applicable
- Very good EMC performance
- Flame retardant and selfextinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10/HD 22.10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane

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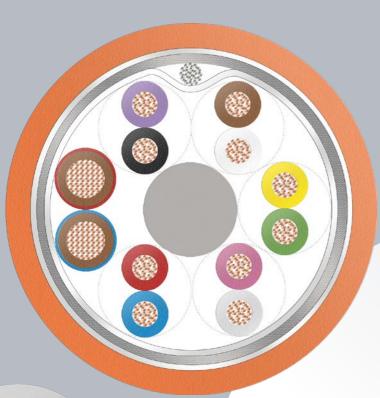
Hybrid cable

Hybrid cable

Hybrid cable

L45467-Y516-W8	L45467-J617-W8	L45467-J717-W8	Order no.
LI2Y(ST)C 1x2x0.24/1.9-110 VZNLI9Y-J C11Y 4x1x2.5/2.85 VZN OR	2Y(ST)C(ST) 2x2x0.75/1.56-100 LI LI9Y-ZJ C11Y 5x1x2.5 OR	2Y(ST)C 2x4x0.75/1.55-100 LI VZNLI9Y-JC11Y 5x1x2.5 VZN OR	Type designation
High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as cable assembly	High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as cable assembly	High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as a cable assembly	Characteristics
TPU orange acc. to RAL 2003	TPU orange acc. to RAL 2003	TPU orange acc. to RAL 2003	Jacket
Shield braiding of tinned copper wires, covering ≥85 %	Shield braiding of tinned copper wires, covering ≥85 %	Shield braiding of tinned copper wires covering ≥85%	Shield
Signal wires: twisted aluminised tape wrapped, braidings of tinned copper wires, covering ≥85%, pair and four wires twisted in layer with fillers in gaps and central filler	Signal wires: twisted to quad, aluminised tape wrapped, braidings of tinned copper wires, covering ≥85%, quad and power wires twisted in layer around the central filler	Signal wires: twisted to quad, aluminised tape wrapped, braidings of tinned copper wires, covering ≥85%, 2x quad and power wires twisted in a layer around the central filler	Core
Signal (DSL): 0.24 mm² stranded tinned copper wire, insulation PE grey, pink	Signal (Cat5e): 0.34 mm² stranded tinned copper wire, insulation PE, white, yellow, blue and orange	Signal (Cat5e): 0.34 mm² stranded tinned copper wire, insulation PE, white, yellow, blue and orange	
Power: 2.5 mm² stranded tinned copper wire acc. to IEC 60228 Cl. 6, insulation PP, black, green, yellow, blue and brown	Power: 2.5 mm² stranded bare copper wire acc. to IEC 60228 Cl. 6, insulation PP, red, black with wire identification 1, 2, green-yellow and blue	Power: 2.5 mm² stranded tinned copper wire acc. to IEC 60228 Cl. 6, insulation PP, red, black, green-yellow, white and green	Conductor
Cable with digital feedback channel (DSL) for flexible installation with high mechanical stress 4x2.50 + (2x0.24)	Cable with digital feedback channel (Cat5e) for flexible installation with high mechanical stress 5x2.50 + (4x0.34)	Cable with digital feedback channels (2xCat 5e) for flexible installation with high mechanical stress 5x2.50 + 2x (4x0.34)	Application

Technical information





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Type designations for copper cables

В	armour
(2B)	two layers of steel tape; thickness of one steel tape in mm
С	screen of copper wire braiding
FE 90	insulation integrity 90 minutes
FLI	flat cable with stranded conductor
FR	improved flame retardant
Н	insulation or sheath of halogen-free material
J-	installation cable
- J	grounded wire, green-yellow
IMF	separate stranding element in metal foil or in metallised paper and sheath wire (e.g. pairs PIMF)
KF	cold-proof implementation down to minus °C
L	wires with bunched conductor >0.2 mm ²
LI	cord with stranded conductor <0.2 mm ²
NC	non corrosivity of combustion gases
OE	oil-proof
(ST)	electrostatic shield made of metal foil or plastic laminated metal foil
VZN	tinned conductor
W	corrugated steel sheath
Χ	insulation, sheath or protective cover of cross-linked Polyvinylchloride (PVC)
2X	insulation, sheath or protective cover of cross-linked Polyethylene (PE)
11X	insulation, sheath or protective cover of cross-linked Thermoplastic Polyurethane (TPU)
Υ	insulation, sheath or protective cover of Polyvinylchloride (PVC)
2Y	insulation, sheath or protective cover of Polyethylene (PE)
9Y	insulation, sheath or protective cover of Polypropylene (PP)
11Y	insulation, sheath or protective cover of Thermoplastic Polyurethane (TPU)
12Y	insulation of Polyethylene Terephthalate
99Y	insulation, sheath or protective cover of all other thermoplastics without VDE symbols
02YS	insulation of cellular Polyethylene (PE) with additional skin of solid material (foam skin)
02Y	insulation of cellular Polyethylene (PE)
-Z	wires with printed numbers

Colour code **DIN IEC**

60757:		
ВК	black	
BN	brown	
RD	red	
OG	orange	
YE	yellow	
GN	green	
BU	blue	
VT	violet	
GY	grey	
WH	white	
PK	pink	
TQ	turquoise	
GD	gold	
SR	silver	

Example: PROFINET cable for permanent installation (see page 12)

Order no.: L45467-J16-B35

2Y Y(ST) C Y 2x2x0.64 / 1.5-100 GN

Green outer jacket Jacket insulation, sheath or protective cover of Polyvinylchloride (PVC) Screen of copper wire braiding Electrostatic shield made of metal foil or plastic laminated metal foil Inner jacket of PVC Wire insulation of Polyethylen (PE)

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Installation guidelines

for flexible cables in energy tracking chains

Please abide by the following recommendations for BizLink cables used in energy tracking chains.

- 1. In order to conserve the high-quality characteristics, storage should be in closed spaces under observance of the temperature thresholds correspondingly stated.
- 2. To ensure easy installation under optimal mechanical conditions, cables should be stored at room temperature for at least 24 hours before use.
- 3. Cables should be stored in cable drums until final installation. Repeated winding of the cables onto different reels should be avoided whenever possible.
- 4. The choice of energy tracking chains must follow the characteristics of the cables in use.
- 5. The bending radii of the cables must not fall short of the specified values.
- 6. Installation of the cables in energy tracking chains must be torsion-free. Cables must never be pulled sideways from the drum or ring, but tangentially rolled off immediately before use. If necessary, lay or hang the cables out before use.
- 7. Within the energy tracking chains, the cables have to be loosely laid out side by side without friction. Freedom of movement must be ensured. Make sure there is free space amounting to at least 10 % of the cable diameter on all sides, without exceeding 50 % in width. For optimal adjustment, place single cables separated by fixed links. Placing cables on top of each other (i.e. without fixed links) should be avoided whenever possible. Cables of different outer diameters and conducting materials should be installed separately.

- 8. In order to prevent cables from restricting each other's movement, vertically suspended energy tracking chains should allow for free space of at least 20% of the cable diameter above and below the cable.
- 9. Cables within an energy tracking chain must retain freedom of movement in the longitudinal direction at all times. Use of fixations and/or guiderails is prohibited. No tensile force is to be effected in the radius.
- 10. In order to ensure the freedom of movement of the cores, cables must extensively be fixed by the outer jacket at both ends of the energy tracking chains. Movement up to the points of fixation, however, is prohibited. Proximity to the nearest pivot point of the chain is 20 x cable diameter at maximum.
- 11. After a short period of operation, it is imperative to verify proper cable adjustment (stretching during operation, contortion). Verification checks have to take place after a few completed cycles each. If necessary, return the cables to center position and readjust the cable-length at the entrainer. Make sure the cable does not fly out at the inner or outer radius. Cable adjustment must be rechecked after a few test runs and should be verified every six months.
- 12. In the event of fracture or other damage to the energy tracking chain, all cables must be replaced. Permanent damage resulting from contortion, indentation or shearing is to be expected.

Drag chain test centre

Ensuring long-lasting dynamic requirements









We are always investing in our device equipment to satisfy the needs of our customers. The long-lasting mobility of our cables is tested in various processes in order to prove their long service life.

Drag chain tests

Our test routes have different travel ranges, accelerations and travel speeds. Each test system can test up to 40 cables over the equivalent of several years. The longest traverse path measures 50 m.

Torsion tests

In different torsion and torsional bending machines, the cables are tested for twisting and traction around themselves. They are subjected to a torsional movement of up to $\pm 1/-360^\circ$ in length from 0.3 to 1 meter.

Bending test

In test systems with rolls for different bending radii, a test is performed to see whether the cable withstands frequent bending cycles. The rolls used have a diameter of 20 to 250 mm.

S-shaped bending test

The cable is fed across two bobbins in an s-shaped flex movement. As an option and as required, weights can be fitted to both ends. The line generates up to 12 cycles per minute.

To pass the flex test, the cable may not present any power failure between the cores.



BizLink checks the quality of the cables in their in-house test centre.

Discover the competence here.

These guidelines are based on field experience with BizLink cables; they are not grounds for demands of warranty and J or recourse. Please also refer to the installation guidelines provided by the manufacturer of the energy tracking chain.

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The significance of UL and CSA certifications

Approval only for Canada

Approval only for USA

Approval for Canada + USA

The two organisations, UL and CSA International, are recognised in Canada and in the USA.
They issue various test marks according to validity.











The test mark (UR) identifies products which are integrated as components in electrical equipment (recognised mark).







Before electrical products are allowed onto the North American market they have to be tested and certified as to their hazard potential in respect of combustibility, electric shock and – for certain equipment – electromagnetic compatibility.

To comply with product liability laws a manufacturer has to ensure by the testing and certification of his components that they fully satisfy national statutory requirements.

Certification for the USA:

Certifications have to be issued by a Nationally Recognized Testing Laboratory (NRTL). NRTL status is awarded by the Occupational Safety and Health Administration (OSHA), e.g. >

- UL (Underwriters Laboratories)
- CSA International (Canadian Standards Association)
- ITSNA (Intertek Testing Service NA, Inc.)
- TUV Rheinland of North America

Certification for Canada:

Certifications have to be issued by a qualification office recognised by the Standards Council of Canada (SCC), e.g. >

- CSA International
- UL
- ITSNA

About BizLink

Innovative. Reliable. Sustainable.



Founded in 1996 and headquartered in Silicon Valley, USA, BizLink is dedicated to making transformative connections that bring visionary ideas to life.

We specialize in providing essential components such as wire harnesses, connectors, and cables to a broad spectrum of industries including IT Infrastructure, Client Peripherals, Optical Fiber Communications, Telecom & Networking, Electrical Appliances, Medical Equipment, Factory Automation & Machinery, Semiconductor Technology, Healthcare, Motor Vehicles, Mobility, Marine, Industrial, and Solar Energy.

Our global presence, with flexible production resources and R&D teams across America, Europe, and Asia, allows us to proactively drive innovation and enable future possibilities.

At BizLink, our customer-centric approach and commitment to relentless advancement empower us to deliver zero-distance service and continual performance optimization, making a positive and meaningful impact worldwide. We turn possibilities into reality; furthermore, we connect possibilities to world-changing visions.

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Factory Automation & Machinery in all their diversity

Automation & Drives worldwide



At our international competence centers, BizLink leads the development and manufacturing of bus cables, industrial Ethernet, and motion control cables. We also offer comprehensive cable systems and services. Our product range is further enhanced by connector development and production, along with the provision of assembled drag chains. As an active member of various associations and user organizations, BizLink stays at the forefront of industry activities, actively contributing to the advancement of industrial communication.

In addition, BizLink provides robotic cables and assemblies, hoses and tubes, dresspack systems, integration-ready robots, robot programming, and automation systems training - instructor-led or online. In response to the growing trend of digitalization, BizLink also offers integrated and intelligent sensor-based measurement solutions.

standards and norms, BizLink meets the demanding needs of various industrial applications.

BizLink has demonstrated its industrial expertise to machine builders, line and plant operators, as well as robot and measuring device manufacturers around the world. Whether your organization is a global OEM or a tier supplier, BizLink is ready to help you solve your most challenging industrial design and equipment needs.

Our strong focus on service and expanding product diversification drives us to continue developing these markets. With our broad product range, BizLink addresses market challenges through ongoing collaboration with technology leaders and user organizations, actively developing products and services to meet future trends, particularly in response to increasing digitalization.

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